

F4007

February 2012
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Power Take Off Universal Joints

Power Take Off Driveshaft Parts for Agricultural and Truck Mounted Assemblies

Jointes universels de prise de force

Pièces d'arbre de prise de force pour ensembles montés sur équipements agricoles et sur camions

Crucetas universales de toma de fuerza

Partes del eje impulsor de toma de fuerza para conjuntos instalados en camiones y de uso agrícola



THE PROBLEM SOLVER®



SAFETY FIRST

WARNING

- Disengage PTO and turn off tractor before making any operational inspections or repairs.
- Never operate an implement with damaged or missing safety shields.

SAFETY LABELS

Check that Guard Missing label is on steel tube under inner shield and that Rotating Driveline label is on outer shield. Be sure that both are firmly affixed and clearly readable. If not, replace them.

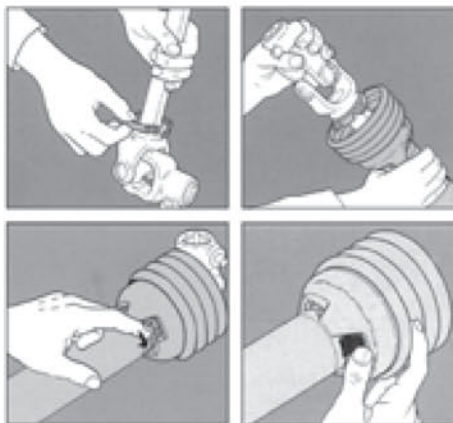


Guard Missing
Part No. 2095

Rotating Driveline
Part No. 2096

SAFETY SHIELD INSTALLATION

- Clean and grease bearing groove in yoke.
- Install bearing on yoke with bevels on tabs towards drive shaft.
- Slide shield over shaft half so that bearing tabs fit into openings in shield.
- Rotate bearing until it engages into shield.
- Snap Easy Lock retainer into position.
- Shields must rotate freely on yokes.



Lubricate bearings after every 8 hours of service.

SAFETY SHIELD REMOVAL

- Use a screwdriver to release Easy Lock retainer.
- Rotate bearing until it disengages from shield.
- Remove shield.

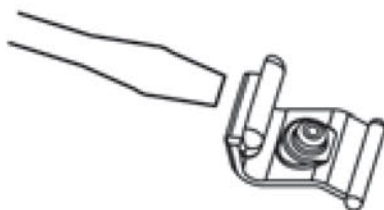


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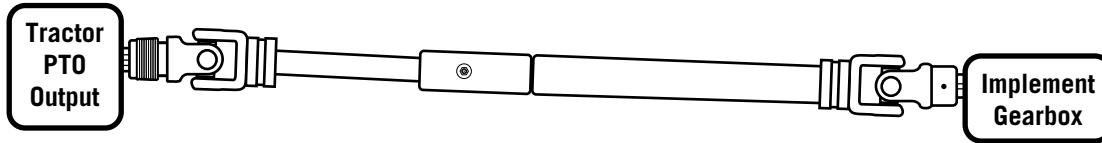
This catalog is divided into two sections. The first section, pages 3 through 34, covers domestically designed agricultural and truck mounted PTO products. The second section, pages 35 through 64, covers European designed metric agricultural PTO products.

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WHAT IS PTO?

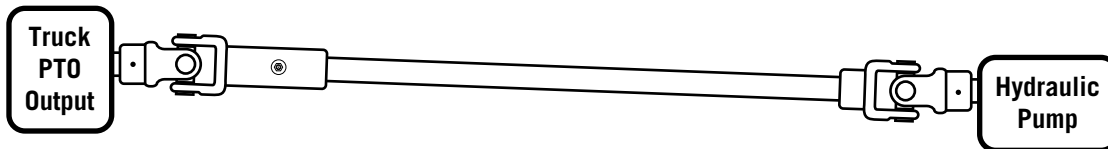
PTO stands for Power Take Off. It refers to the transmission of mechanical power (torque) from a primary source to an auxiliary piece of equipment. While PTO joints and shafts have many applications, the two most common are in farming and in trucking.

A TYPICAL DOMESTIC AGRICULTURAL PTO DRIVE SHAFT



In farming, the PTO drive shaft connects the PTO output of a tractor to an implement's gearbox using a quick disconnect yoke at the tractor, a telescoping drive shaft, and an end yoke at the implement. Typical implements run by these drive shafts are rotary cutters, balers, fertilizer spreaders and post hole diggers. To better illustrate the components, the safety shield is not shown. See the next page for series identification.

A TYPICAL TRUCK MOUNTED PTO DRIVE SHAFT



In trucking, the PTO drive shaft connects the transmission's PTO output to a hydraulic pump using end yokes at the transmission and pump, and a solid drive shaft incorporating a slip yoke. The hydraulic system can run a variety of accessories such as a dump bed, a lift gate or a snow plow. Also, the hydraulic pump may be replaced by a product pump for delivering liquids such as heating oil. See the next page for series identification.

WHAT IS METRIC PTO?

For the last several years, some European companies have been supplying agricultural PTO drivelines to North American farm equipment manufacturers. They are Bondioli & Pavesi of Italy, along with others who use their designs and dimensions; and Walterscheid of Germany. Their products can be identified by their unusual drive shaft tube profiles.

A TYPICAL METRIC AGRICULTURAL PTO DRIVE SHAFT



Bondioli & Pavesi-style drive shafts use two rounded triangular tubes—one slipping into the other, with roll pins to connect them to the yokes. Walterscheid drive shafts use two lemon-shaped or star-shaped tubes—one slipping into the other, and also use roll pins to connect the tubes to the yokes. To better illustrate the components, the safety shield is not shown. See page 35 for series identification.

FINDING DOMESTIC PTO REPLACEMENT PARTS

For cross & bearing kits only—see page 5.

For shafting, tubing, set screws & key stock only—see page 32.

For all yokes, drive shafts, shields, etc., you need to identify the series.

Measure the ear hole of the yoke as shown. Refer to the table.

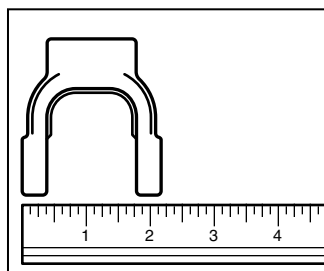
If the yoke is painted yellow it is probably metric. See page 35.



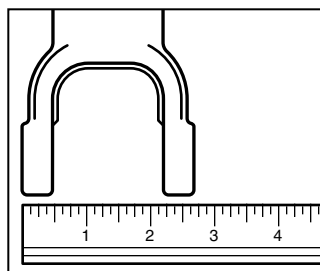
Ear Hole Diameter	Series
$\frac{9}{16}$ "	"W"
$\frac{15}{16}$ " ($1\frac{1}{2}$ " Between Yoke Ears)	1500
$\frac{31}{32}$ "	1900
$1\frac{1}{16}$ " ($1\frac{13}{16}$ " Between Yoke Ears)	1200
$1\frac{1}{16}$ " ($2\frac{7}{16}$ " Between Yoke Ears)	1310
$1\frac{1}{8}$ "	1300
$1\frac{1}{4}$ "	1800
$\frac{15}{16}$ "	1400
$1\frac{3}{8}$ "	2600
$1\frac{17}{32}$ "	1100

If the ear hole measures something other than the dimensions listed in this table, the series is either obsolete or not available. In that case, you'll need to replace the complete assembly using the method below.

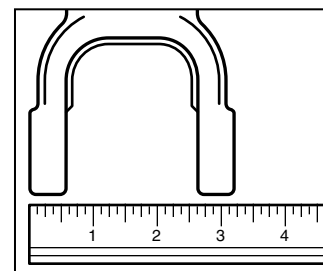
Measure the overall width of the yoke ears as shown. Use the series indicated.



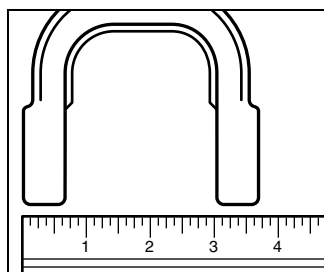
2" TO $2\frac{3}{8}$ "
USE OUR 1500 OR 1900 SERIES



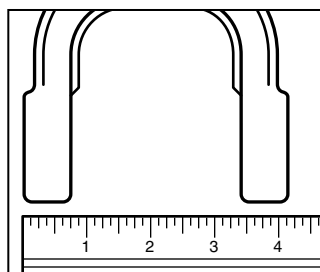
$2\frac{1}{2}$ " TO $2\frac{7}{8}$ "
USE OUR 1200 SERIES



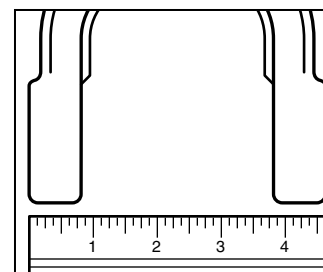
3" TO $3\frac{3}{8}$ "
USE OUR 1300 SERIES



$3\frac{1}{2}$ " TO $3\frac{7}{8}$ "
USE OUR 1800 SERIES



4" TO $4\frac{3}{8}$ "
USE OUR 1400 SERIES



$4\frac{1}{2}$ " OR LARGER
USE OUR 1100 SERIES

DOMESTIC PTO SERIES COMPARISON AND INTERCHANGE

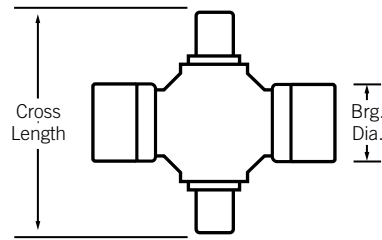
The chart below compares our series with those of several competitors. Directly interchangeable means that the individual parts of our series are generally interchangeable with the individual parts of the series indicated. Comparable capacity means that the complete drive shaft or assembly, not the individual parts, is needed to replace the series indicated.

Our Series		Blood Bros. Rockwell	Neapco	Rex Chainbelt	Spicer Hayes-Dana	Weasler	Wesco
1100	Directly Interchangeable	55N	N55	550		55	55N
	Comparable Capacity						
1200	Directly Interchangeable	L12N	1200	120	1140	12	12N
	Comparable Capacity						
1300	Directly Interchangeable	L14N	2000	140	1240	14	14N
	Comparable Capacity		1800				
1400	Directly Interchangeable	44R	N44	440	1440	44	44N
	Comparable Capacity		2600		1480	2600	
1500	Directly Interchangeable		N1000		1000	1000	1A, B, C
	Comparable Capacity	L6N	0600			6	6N
1800	Directly Interchangeable	35N	2200	350	1340	35	35N
	Comparable Capacity						
1900	Directly Interchangeable	L6N	L600			6	6N
	Comparable Capacity		0600		1000		1A, B, C
2600	Directly Interchangeable		2600		1480	2600	
	Comparable Capacity	44R	N44		1440	44	44N

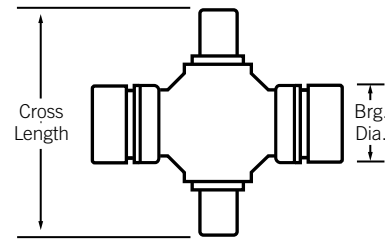
DOMESTIC PTO SERIES HORSEPOWER RATINGS

Our Series	ASAE Category	HP @540 RPM	HP @1000 RPM
1100	6	125	160
1200	2	25	40
1300	3	38	60
1400	5	90	120
1500	1	13	20
1800	4	60	80
1900	1	13	20
2600	5-6	90	145

DOMESTIC PTO CROSS & BEARING KITS



A Plain Bearings for Outside Locks



B Grooved Bearings for Inside Locks

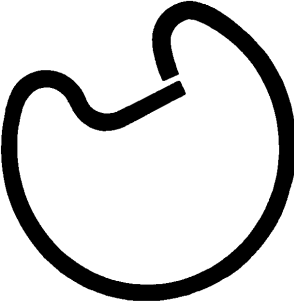
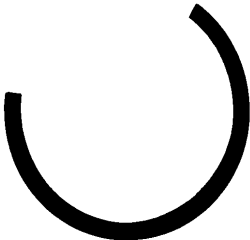
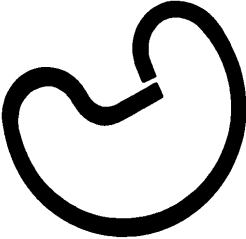
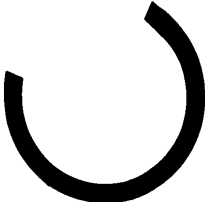
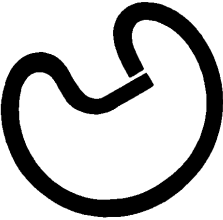
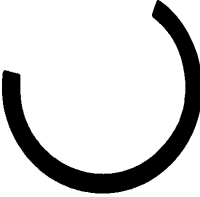

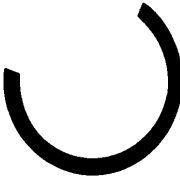

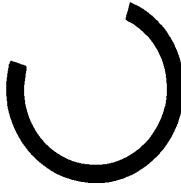
Cross Length	Bearing Diameter	Bearing Type	Our Number	Series
1.88"	0.969"	B	861	1900 (Std. 6)
1.95"	0.969"	B	861	1900 (Std. 6)
2.06"	0.938"	B	338*	1500 (Std. 1000)
2.06"	0.938"	B	1501*	Neapco 0600
2.08"	0.938"	B	338*	1500 (Std. 1000)
2.08"	0.938"	B	838*	338 with Bearing Lube
2.08"	0.938"	B	1501*	Neapco 0600
2.08"	0.938"	B	1502*	1501 with Bearing Lube
2.08"	0.969"	B	861	1900 (Std. 6)
2.08"	0.969"	B	839	861 with Bearing Lube
2.08"	2-0.938" 2-0.969"	B	840	Combination 1500 x 1900, U-Joint 338 x 861
2.12"	0.969"	B	983	Mechanics 1.5 RA
2.21"	0.938"	A	341	Spicer 1110
2.21"	0.938"	A	341BL	341 with Bearing Lube
2.21"	0.969"	B	983	Mechanics 1.5 RA
2.25"	0.875"	A	870	Rockwell L10
2.25"	1.063"	B	995	1200 (Std. 12)
2.31"	1.063"	B	995	1200 (Std. 12)
2.38"	1.125"	A	880	1300 (Std. 14)
2.40"	1.125"	A	880	1300 (Std. 14)
2.40"	1.125"	A	882	880 with Bearing Lube
2.72"	0.875"	A**	853	Rockwell 1FR
2.88"	1.000"	B	507	Neapco 1800
2.90"	1.125"	B	880H	Howse 14
2.94"	1.250"	A	964	1800 (Std. 35)
2.94"	1.250"	A	934	964 with Bearing Lube
2.94"	1.250"	B	964H	Howse 35
2.97"	1.063"	A	369	1310
2.97"	1.063"	A	369BL	369 with Bearing Lube
3.68"	1.000"	A**	856	Rockwell 3DR
3.75"	1.310"	B	888	1400 (Std. 44)
3.88"	1.375"	A	351	2600 (Std. 1480)
4.01"	1.531"	A	889	1100 (Std. 55)

* U-joints 338 & 838 fit yokes with a 1.500" inside span; u-joints 1501 & 1502 fit yokes with a 1.485" inside span.

** Plain bearing with no needles. Knurling on portion of bearing OD.

DOMESTIC PTO SNAP RING U-JOINT FINDER

Using this chart, a domestic PTO cross & bearing can be correctly identified by matching up the old snap ring. Simply place the old snap ring over the actual size reproduction. The part number of the complete PTO cross & bearing kit is indicated.

IF THE OLD SNAP RING MATCHES HERE	THE COMPLETE REPLACEMENT CROSS & BEARING IS:	IF THE OLD SNAP RING MATCHES HERE	THE COMPLETE REPLACEMENT CROSS & BEARING IS:
	889		888
	964		995
	880		507
	856		338
	853		861

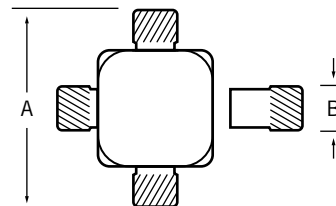
“W” Series

OEM Rated Capacity; 25HP @ 540RPM (Not designed for use at 1000RPM)

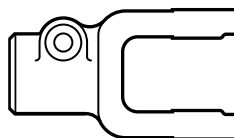
Pin & Block Kit

Grease Fitting in Block – **Part No. 810**

Dimension A	Dimension B
2.57"	0.58"



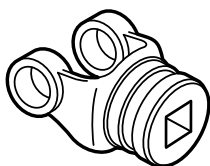
Quick Disconnect Yoke



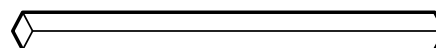
Pin Type		
Bore	Spline	Part No.
1-3/8"	6	1620

Repair Kit — **Part No. 1504**

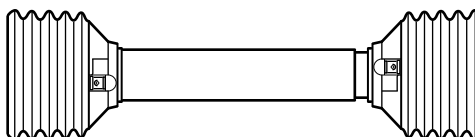
Drive Shaft Components



Weld Yoke – **Part No. 1624**
For 15/16" Square Shaft



Square Shaft – **Part No. 1627**
15/16" x 72" Long



Plastic Safety Shield – **Part No. 2071**
(Bearing Kit not included)
Bearing Kit – **Part No. 2077**

1100 Series

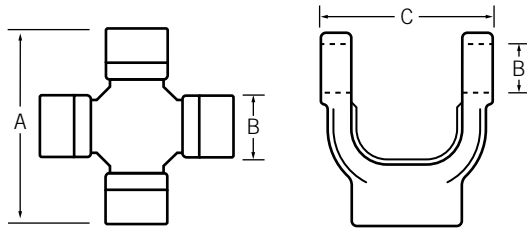
Standard Series 55

ASAE Category 6; 125HP @ 540RPM, 160HP @ 1000RPM

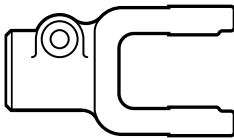
Cross & Bearing Kit

Grease Fitting in Cross – Part No. 889

Dimension A	Dimension B	Dimension C
4.31"	1.531"	4.6" to 4.8"

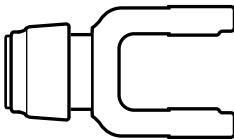


Quick Disconnect Yokes



Pin Type		
Bore	Spline	Part No.
1-3/8"	6	1106
	21	1121
1-3/4"	20	1120

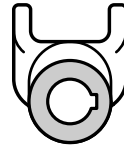
Repair Kits — See Page 33



Slide Lock		
Bore	Spline	Part No.
1-3/8"	6	1107
	21	1119
1-3/4"	20	1157

Repair Kits — See Page 33

End Yokes



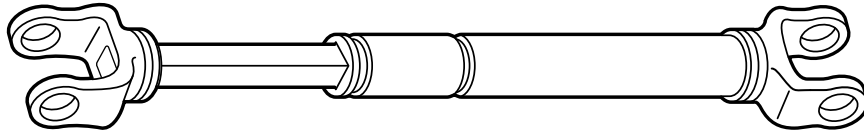
Round Bore with Keyway on Ear and Set Screw on Keyway		
Bore	Keyway	Part No.
1-3/8"	5/16"	1122
1-1/2"	3/8"	1124
1-5/8"	3/8"	1126
1-3/4"	3/8"	1128
2"	1/2"	1132



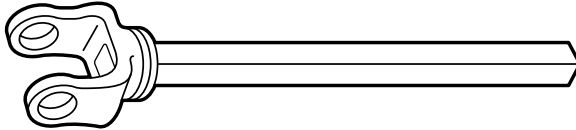
Spline Bore Clamp Yoke		
Bore	Spline	Part No.
1-3/4"	20	1182

1100 Series (Cont'd)

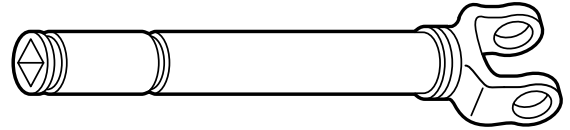
Drive Shaft & Components



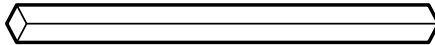
Telescoping Drive Shaft Assembly – **Part No. 1148**
48" OAL Compressed when Yokes are Added



Yoke & Shaft Assembly – **Part No. 1147**
Ear Hole Centerline to End 32-3/4"



Yoke, Tube & Slip Sleeve Assy. – **Part No. 1149**
Ear Hole Centerline to End 33-3/8"



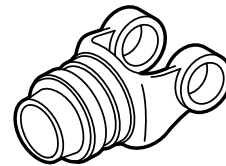
Square Shaft – **Part No. 1177**
1-5/16" x 72" Long



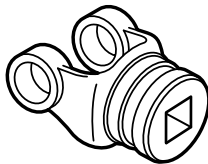
Round Tube – **Part No. 1187**
2-1/2" – .120" Wall x 72" Long



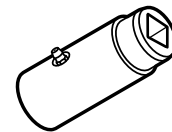
Splined Shaft (Induction Hardened) – **Part No. 1174**
1-11/16" (Base Diameter) – 20 Spline x 36" Long



Weld Yoke – **Part No. 1154**
For 2-1/2" – .120" Wall Tube



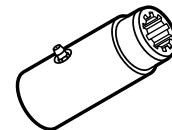
Weld Yoke – **Part No. 1155**
For 1-5/16" Square Shaft



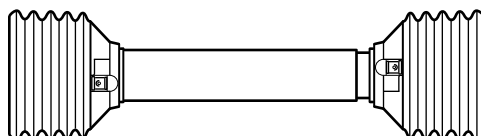
Slip Sleeve – **Part No. 1190**
For 1-5/16" Square Shaft



Weld Yoke – **Part No. 1164**
For 1-11/16" – 20 Spline Shaft



Slip Sleeve – **Part No. 1194**
For 1-11/16" – 20 Spline Shaft



Plastic Safety Shield – **Part No. 2072**
(Bearing Kit not included)
Bearing Kit – **Part No. 2079**

1200 Series

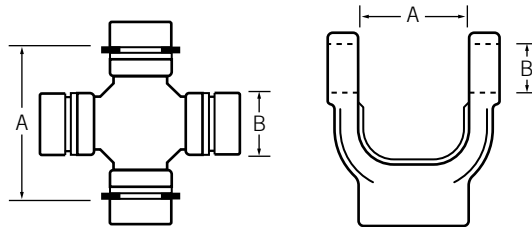
Standard Series 12

ASAE Category 2; 25HP @ 540RPM, 40HP @ 1000RPM

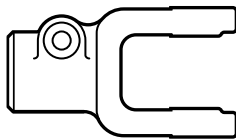
Cross & Bearing Kit

Grease Fitting in Cross – Part No. 995

Dimension A	Dimension B
1.818"	1.063"



Quick Disconnect Yokes



Pin Type		
Bore	Spline	Part No.
1-3/8"	6	1291

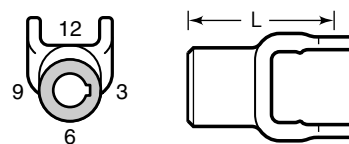
Repair Kit — Part No. 1504



Spring Lock		
Bore	Spline	Part No.
1-3/8"	6	1266
	21	1259

Repair Kit — Part No. 1507

End Yokes

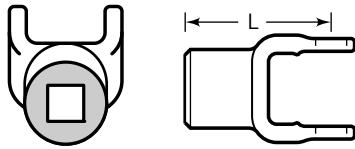


Round Bore with Keyway on Ear at 3				
Bore	Keyway	Set Screw	Length	Part No.
3/4"	3/16"	6 or 12	2-3/4"	1200
13/16"	1/4"	6 or 12	2-3/4"	1201
7/8"	1/4"	9	2-3/4"	1203
15/16"	1/4"	6 or 12	2-3/4"	1206
1"	1/4"	3	3-1/2"	1211
		9	2-3/4"	1209
		None*	3-1/2"	1213
1-1/16"	1/4"	9	2-3/4"	1214
1-1/8"	1/4"	9	2-3/4"	1216
		3	3-1/2"	1219
	5/16"	9	2-3/4"	1217
1-3/16"	5/16"	9	2-3/4"	1221
1-1/4"	1/4"	9	2-3/4"	1223
		None*	3-1/2"	1227
	5/16"	3	3-1/2"	1226
		9	2-3/4"	1224
	1/4" & 5/16"	3	3-1/2"	1231
		9	2-3/4"	1230
1-3/8"	5/16"	3	3-1/2"	1229
1-1/2"	5/16"	9	2-3/4"	1230

* Hole for 5/16" pin on gap at 6-12.

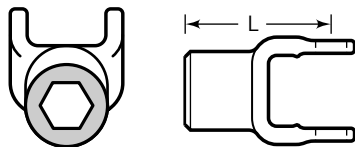
1200 Series (Cont'd)

End Yokes

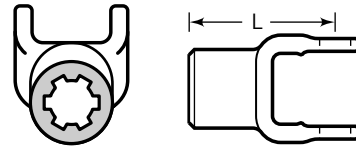


Square Bore with Set Screw		
Bore	Length	Part No.
7/8"	2-3/4"	1242
1"	2-3/4"	1243
	3-1/2"	1244
1-1/8"	3-1/2"	1245

Square Bore with Hole for 3/8" Pin		
Bore	Length	Part No.
1-1/8"	3-1/2"	1246

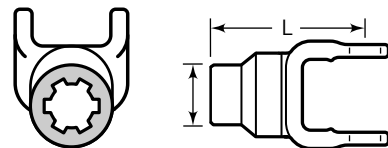


Hex Bore with Set Screw		
Bore	Length	Part No.
1-1/8"	2-3/4"	1247



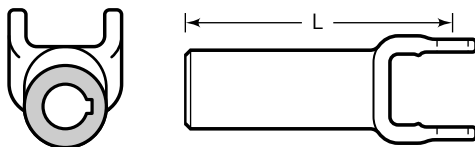
Spline Bore with Set Screw			
Bore	Spline	Length	Part No.
7/8"	13	2-9/16"	1267

Spline Bore with Hole for 5/16" Pin			
Bore	Spline	Length	Part No.
1-1/4"	6	3-1/2"	1254
1-3/8"	6	3-1/2"	1257

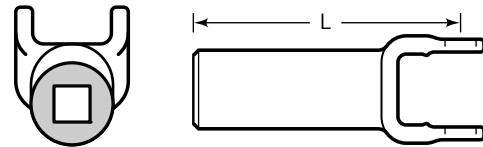


Spline Bore with Machined Hub (Post Hole Digger Applications)				
Bore	Spline	Hub OD	Length	Part No.
1-3/16"	10	1-5/8"	3-13/16"	1258

Slip Yokes



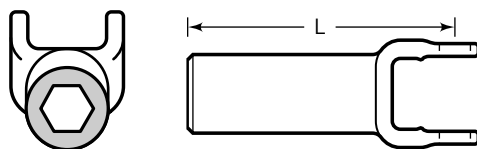
Round Bore with Keyway on Ear and Grease Fitting Opposite			
Bore	Keyway	Length	Part No.
1"	1/4"	5-1/4"	1263
1-1/8"	5/16"	5-1/4"	1264
1-1/4"	5/16"	5-1/4"	1265



Square Bore with Grease Fitting		
Bore	Length	Part No.
1"	5-1/4"	1272

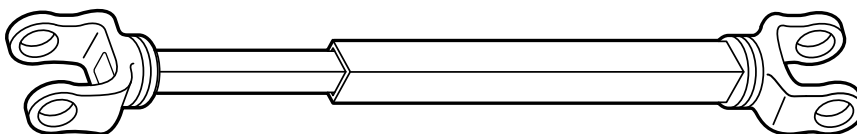
1200 Series (Cont'd)

Slip Yokes

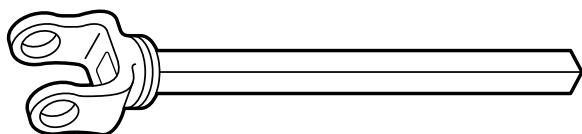


Hex Bore with Grease Fitting		
Bore	Length	Part No.
1-1/8"	5-1/4"	1275

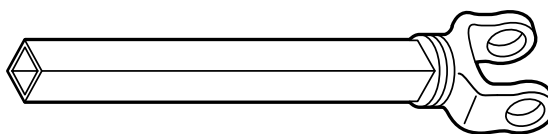
Drive Shafts & Components



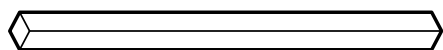
Telescoping Drive Shaft Assembly – **Part No. 1248**
48" OAL Compressed when Yokes are Added



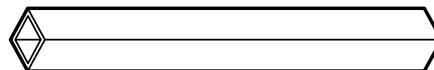
Yoke & Shaft Assembly – **Part No. 1241**
Ear Hole Centerline to End 37-3/8"



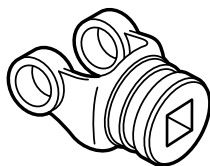
Yoke & Tube Assembly – **Part No. 1249**
Ear Hole Centerline to End 37-3/8"



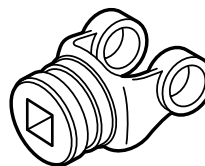
Rectangular Shaft – **Part No. 1277**
1" x 1-1/8" x 72" Long



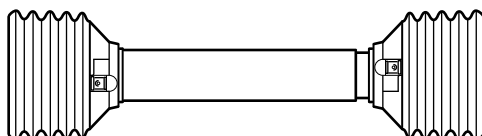
Rectangular Tube – **Part No. 1287**
1-1/4" x 1-3/8" x 72" Long



Weld Yoke – **Part No. 1294**
For 1" x 1-1/8" Shaft



Weld Yoke – **Part No. 1293**
For 1-1/4" x 1-3/8" Tube



Plastic Safety Shield – **Part No. 2071**
(Bearing Kit not included)
Bearing Kit – **Part No. 2078**

1300 Series

Standard Series 14

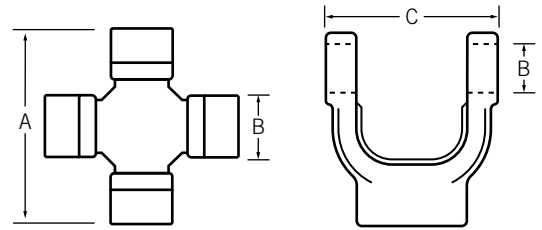
ASAE Category 3; 38HP @ 540RPM, 60HP @ 1000RPM

Cross & Bearing Kits

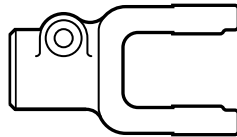
Grease Fitting in Cross – **Part No. 880**

Grease Fitting in Bearing – **Part No. 882**

Dimension A	Dimension B	Dimension C
2.625"	1.125"	2.9" to 3.0"



Quick Disconnect Yokes



Pin Type		
Bore	Spline	Part No.
1-3/8"	6	1372
	21	1373

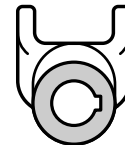
Repair Kits — See Page 33



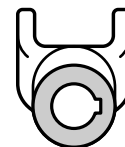
Spring Lock		
Bore	Spline	Part No.
1-3/8"	6	1366
	21	1367

Repair Kit — Part No. 1507

End Yokes



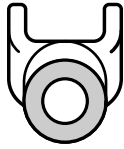
Round Bore with Keyway on Ear and Set Screw on Keyway		
Bore	Keyway	Part No.
1"	1/4"	1300
1-1/8"	1/4" & 5/16"	1315
1-1/4"	1/4" & 5/16"	1317
1-3/8"	5/16"	1312
1-7/16"	3/8"	1314
1-1/2"	3/8"	1313



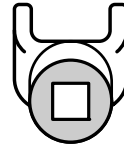
Round Bore with Keyway on Ear and Pin Hole on Gap			
Bore	Keyway	Pin Size	Part No.
1-1/4"	5/16"	5/16"	1311
		3/8"	1309

1300 Series (Cont'd)

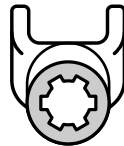
End Yokes



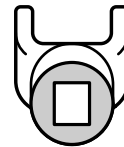
Round Bore with Hole for Shear Pin		
Bore	Pin Hole	Part No.
1-1/8"	1/4"	1305
1-3/8"	1/4" & 1/2"	1326



Square Bore with Set Screw	
Bore	Part No.
7/8"	1319
15/16"	1320
1"	1321
1-3/16"	1325
1-1/4"	1322

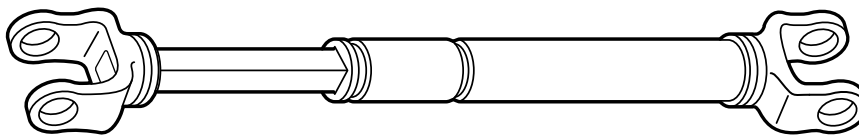


Spline Bore with Hole for 5/16" Pin		
Bore	Spline	Part No.
1-1/4"	6	1351
1-3/8"	6	1352
	21	1353

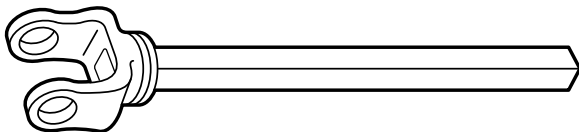


Rectangular Bore	
Bore	Part No.
1" x 1-1/8"	1323

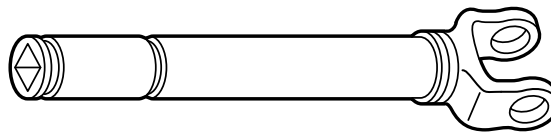
Drive Shaft & Components



Telescoping Drive Shaft Assembly – **Part No. 1348**
48" OAL Compressed when Yokes are Added



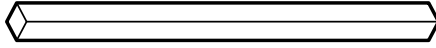
Yoke & Shaft Assembly – **Part No. 1347**
Ear Hole Centerline to End 35-5/8"



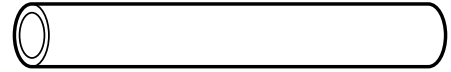
Yoke, Tube & Slip Sleeve Assy. – **Part No. 1349**
Ear Hole Centerline to End 36-1/8"

1300 Series (Cont'd)

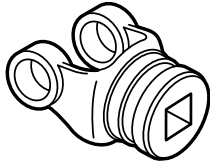
Drive Shaft Components



Rectangular Shaft – **Part No. 1277**
1" x 1-1/8" x 72" Long



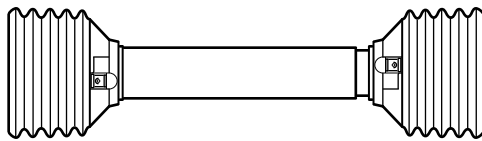
Round Tube – **Part No. 1387**
2" – .083" Wall x 72" Long



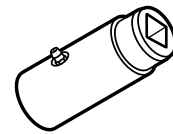
Weld Yoke – **Part No. 1374**
For 1" x 1-1/8" Shaft



Weld Yoke – **Part No. 1375**
For 2" – .083" Wall Tube



Plastic Safety Shield – **Part No. 2071**
(Bearing Kit not included)
Bearing Kit – **Part No. 2078**



Slip Sleeve – **Part No. 1390**

1310 Series

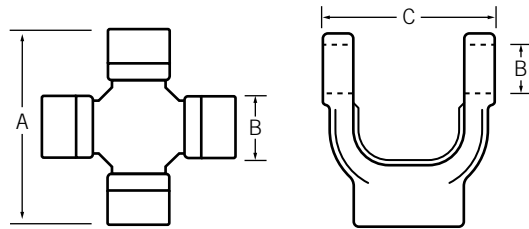
Replaces 1280 Series

Cross & Bearing Kits

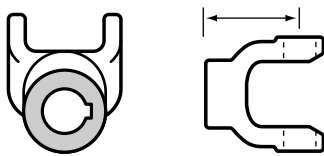
Grease Fitting in Cross – **Part No. 369**

Grease Fitting in Bearing – **Part No. 369BL**

Dimension A	Dimension B	Dimension C
3.22"	1.063"	3.4" to 3.5"

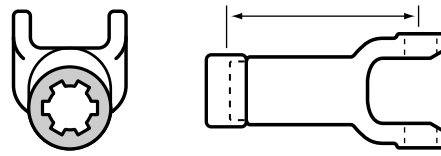


End Yokes



Round Bore with Keyway on Ear and Set Screw Opposite Keyway			
Bore	Keyway	Length	Part No.
1"	1/4"	2-9/16"	1395
1-1/8"	1/4"	2-9/16"	1396
1-1/4"	5/16"	2-9/16"	1397
1-3/8"	3/8"	2-9/16"	1398

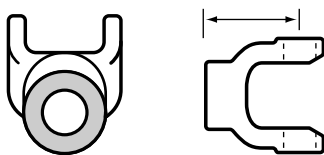
Slip Yokes



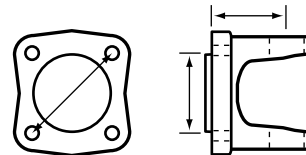
Spline Bore with Grease Fitting and Dust Seal			
Bore	Spline	Length	Part No.
1-3/8"	16	5-3/8"	1382
		6"	1383

Dust Seal Only – Part No. 1399

Flange Yoke

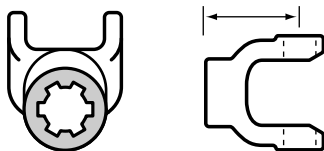


Plain Round Bore			
Bore	Hub OD	Length	Part No.
3/4"	2"	2-9/16"	1391
1-3/8"	2"	2-9/16"	1389

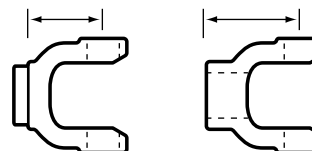


Bolt Circle	Bolt Size	Pilot	Length	Part No.
3-1/8"	3/8"	M 2-3/8"	1-3/8"	1379

Weld Yokes



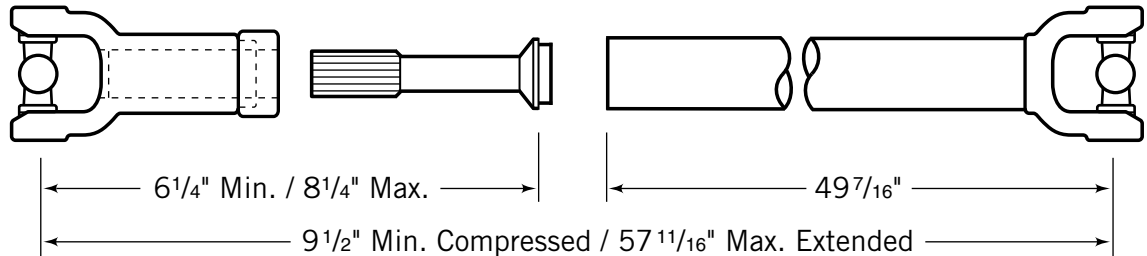
Spline Bore with Set Screw			
Bore	Spline	Length	Part No.
7/8"	13	2-9/16"	1392



Welds to	Length	Part No.
2"-.083" Wall Tube	1-11/16"	1386
1-3/8" Shaft	2-9/16"	1389

1310 Series (Cont'd)

Unwelded Splined Slip Assemblies (1 $\frac{3}{8}$ " – 16 Spline)



Complete Unwelded Assembly – **Part No. 1380**

Components

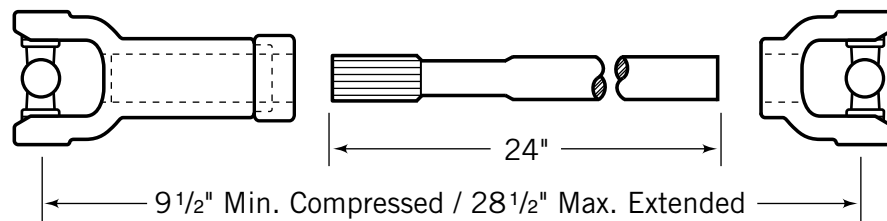
Slip Yoke – **Part No. 1382**

Slip Stub – **Part No. 1384**

Tubing (2" – .083" x 72") – **Part No. 1387**

Weld Yoke – **Part No. 1386**

Cross & Bearing Kit – **Part No. 369**



Complete Unwelded Assembly – **Part No. 1381**

Components

Slip Yoke – **Part No. 1383**

Slip Shaft (1 $\frac{3}{8}$ " Dia.) – **Part No. 1385**

Weld Yoke (1 $\frac{3}{8}$ " Bore) – **Part No. 1389**

Cross & Bearing Kit – **Part No. 369**

1400 Series

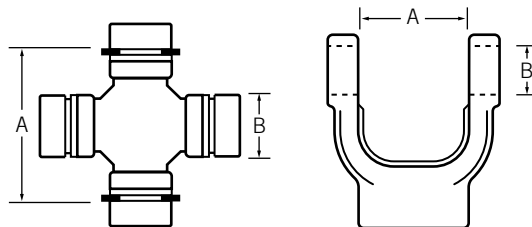
Standard Series 44

ASAE Category 5; 90HP @ 540RPM, 120HP @ 1000RPM

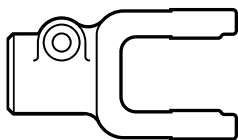
Cross & Bearing Kit

Grease Fitting in Cross – **Part No. 888**

Dimension A	Dimension B
2.795"	1.310"

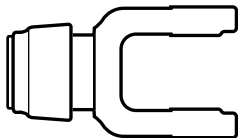


Quick Disconnect Yokes



Pin Type		
Bore	Spline	Part No.
1-3/8"	6	1452
	21	1453
1-3/4"	20	1450

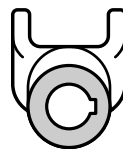
Repair Kits — See Page 33



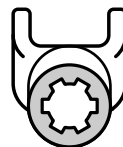
Slide Lock		
Bore	Spline	Part No.
1-3/8"	6	1460
	21	1461
1-3/4"	20	1457

Repair Kits — See Page 33

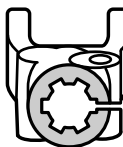
End Yokes



Round Bore with Keyway on Ear and Set Screw on Keyway		
Bore	Keyway	Part No.
1-1/4"	1/4" & 5/16"	1414
1-3/8"	5/16"	1406
1-1/2"	3/8"	1408
1-3/4"	3/8"	1412



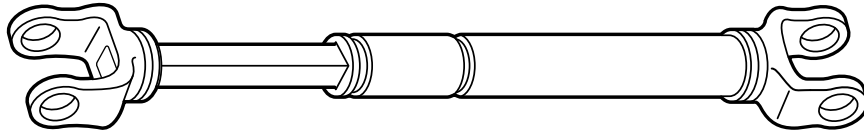
Spline Bore with Hole for 5/16" Pin		
Bore	Spline	Part No.
1-3/8"	6	1442



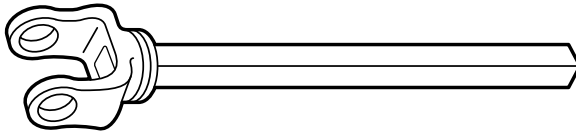
Spline Bore Clamp Yoke		
Bore	Spline	Part No.
1-3/4"	20	1482

1400 Series (Cont'd)

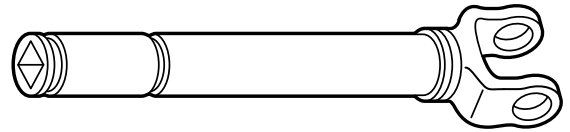
Drive Shaft & Components



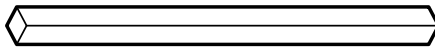
Telescoping Drive Shaft Assembly – **Part No. 1448**
48" OAL Compressed when Yokes are Added



Yoke & Shaft Assembly – **Part No. 1447**
Ear Hole Centerline to End 33-1/8"



Yoke, Tube & Slip Sleeve Assy. – **Part No. 1449**
Ear Hole Centerline to End 33-5/8"



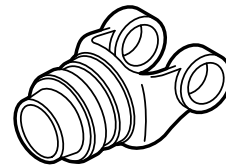
Square Shaft – **Part No. 1177**
1-5/16" x 72" Long



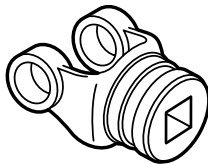
Round Tube – **Part No. 1187**
2-1/2" – .120" Wall x 72" Long



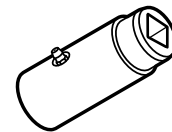
Splined Shaft (Induction Hardened) – **Part No. 1174**
1-11/16" (Base Diameter) – 20 Spline x 36" Long



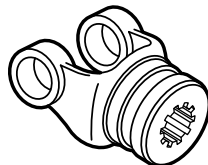
Weld Yoke – **Part No. 1455**
For 2-1/2" – .120" Wall Tube



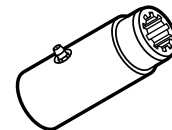
Weld Yoke – **Part No. 1454**
For 1-5/16" Square Shaft



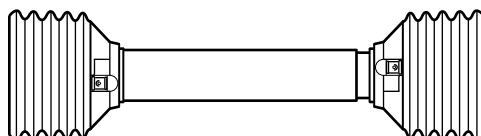
Slip Sleeve – **Part No. 1190**
For 1-5/16" Square Shaft



Weld Yoke – **Part No. 1464**
For 1-11/16" – 20 Spline Shaft



Slip Sleeve – **Part No. 1194**
For 1-11/16" – 20 Spline Shaft



Plastic Safety Shield – **Part No. 2072**
(Bearing Kit not included)
Bearing Kit – **Part No. 2079**

1500 Series

Standard Series 1000

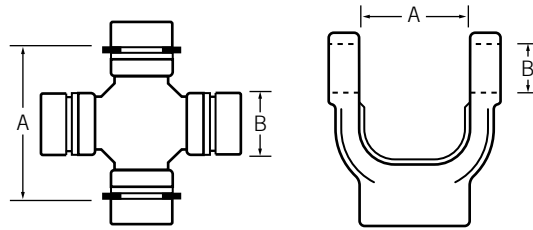
OEM Rated Capacity; 13HP @ 540RPM, 20HP @ 1000RPM

Cross & Bearing Kits

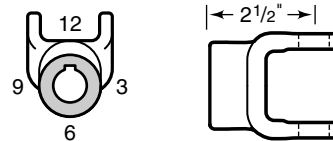
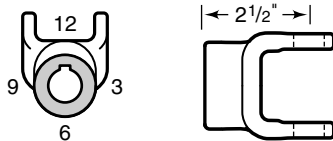
Grease Fitting in Cross – **Part No. 338**

Grease Fitting in Bearing – **Part No. 838**

Dimension A	Dimension B
1.500"	0.938"

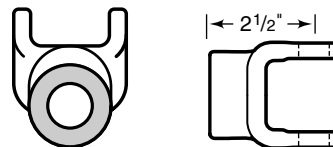


Standard 2 1/2" End Yokes



Round Bore with Keyway on Gap at 12			
Bore	Keyway	Set Screw	Part No.
5/8"	3/16"	3 or 9	1510
3/4"	3/16"	6	1512
		9	1511
	1/4"	9	1535
13/16"	3/16"	9	1517
	1/4"	9	1513
	3/16" & 1/4"	9	1570
7/8"	3/16"	9	1546
	1/4"	6	1518
		9	1516
	3/16" & 1/4"	9	1571
15/16"	1/4"	9	1519
1"	3/16"	9	1548
	1/4"	6	1522
		9	1521
	3/16" & 1/4"	9	1572
1-1/16"	1/4"	3 or 9	1525
1-1/8"	1/4"	9	1527
	5/16"	9	1526
	1/4" & 5/16"	9	1573
1-3/16"	1/4" & 5/16"	9	1574

Round Bore with Keyway on Gap at 12 (Cont'd)			
Bore	Keyway	Set Screw	Part No.
1-1/4"	1/4"	9	1552
	5/16"	6	1530
		9	1529
	1/4" & 5/16"	9	1575
1-3/8"	5/16"	9	1553

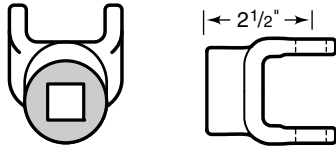


Round Bore with Hole for Shear Pin		
Bore	Pin Hole	Part No.
15/16"	#6 Taper	1520
1"	1/4"	1550
	3/8"	1523
1-1/4"	5/16"	1531
1-1/2"	1/4"	1532

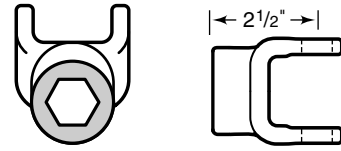
Plain Round Bore	
Bore	Part No.
3/4"	1515

1500 Series (Cont'd)

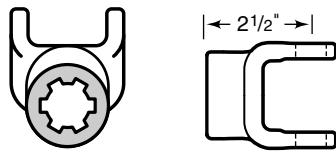
Standard 2 1/2" End Yokes



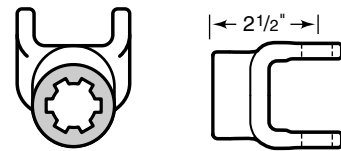
Square Bore with Set Screw		
Bore	Part No.	
3/4"	1534	
7/8"	1537	
1"	1539	



Hex Bore with Set Screw		
Bore	Part No.	
7/8"	1560	
1-1/8"	1540	

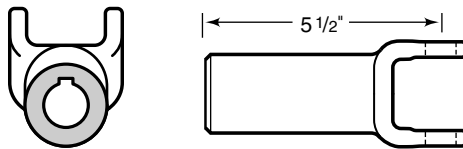


Spline Bore with Set Screw		
Bore	Spline	Part No.
7/8"	13	1567

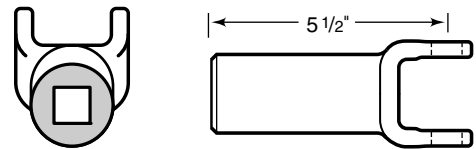


Spline Bore with Hole for 5/16" Pin		
Bore	Spline	Part No.
1-3/8"	6	1545

Standard 5 1/2" Slip Yokes



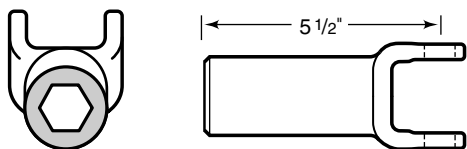
Round Bore with Keyway on Gap and Grease Fitting Opposite		
Bore	Keyway	Part No.
3/4"	3/16"	1750
13/16"	1/4"	1751
7/8"	1/4"	1752
1"	1/4"	1754
1-1/8"	5/16"	1755
1-1/4"	5/16"	1756



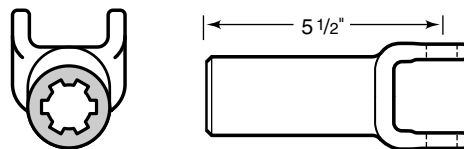
Square Bore with Grease Fitting	
Bore	Part No.
3/4"	1759
7/8"	1760
1"	1761

1500 Series (Cont'd)

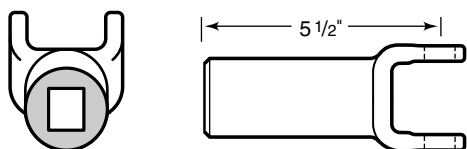
Standard 5 1/2" Slip Yokes



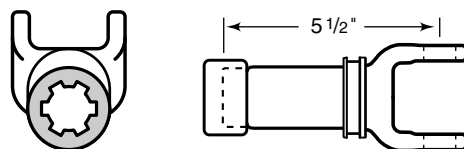
Hex Bore with Grease Fitting	
Bore	Part No.
7/8"	1772
1-1/8"	1766



Spline Bore with Grease Fitting		
Bore	Spline	Part No.
1-1/8"	10	1763
1-1/4"	6	1765



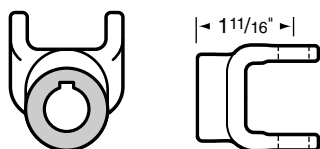
Rectangular Bore with Grease Fitting	
Bore	Part No.
3/4" x 7/8"	1769



Spline Bore with Grease Fitting and Dust Seal		
Bore	Spline	Part No.
1-1/4"	16	1782

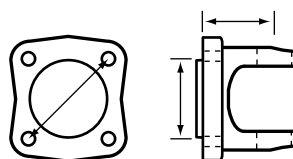
Dust Seal Only – Part No. 1799

Short 1 11/16" End Yokes



Round Bore with Keyway on Gap and Set Screw on Ear		
Bore	Keyway	Part No.
5/8"	3/16"	1708*
3/4"	3/16"	1700*
7/8"	1/4"	1703*
1"	1/4"	1705*

Flange Yoke

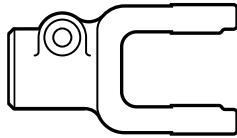


Bolt Circle	Bolt Size	Pilot	Length	Part No.
2-3/4"	5/16"	M 2-1/4"	1-9/16"	1779

* Close fit requires using u-joint 838 with bearing lube.

1500 Series (Cont'd)

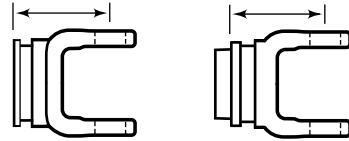
Quick Disconnect Yoke



Pin Type		
Bore	Spline	Part No.
1-3/8"	6	1566

Repair Kit — Part No. 1504

Weld Yokes

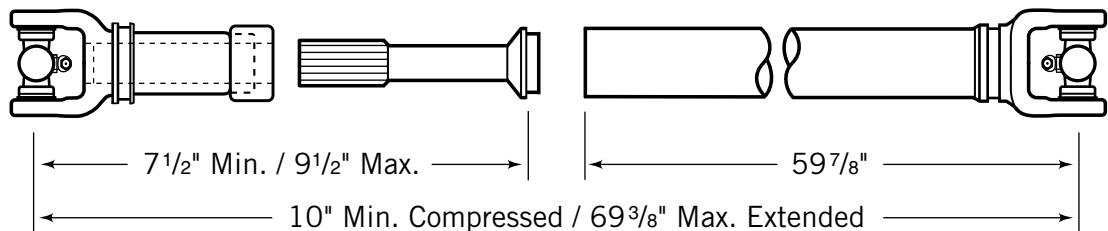


Welds to	Length	Part No.
3/4" x 7/8" Shaft	2-1/2"	1558
1" x 1-1/8" Tube	2-1/2"	1559
2" – .083" Wall Tube	2-1/2"	1786

Yokes 1558 and 1559 have a groove machined on the hub and can use safety shield 2071 with bearing kit 2076.

Unwelded Splined Slip Assembly

(1 1/4" – 16 Spline)



Complete Unwelded Assembly – **Part No. 1780**

Components

Slip Yoke – **Part No. 1782**

Slip Stub – **Part No. 1784**

Tubing (2" – .083" x 72") – **Part No. 1387**

Weld Yoke – **Part No. 1786**

Cross & Bearing Kit – **Part No. 338**

Shafting, Tubing, Set Screws & Key Stock — See Page 32

1800 Series

Standard Series 35

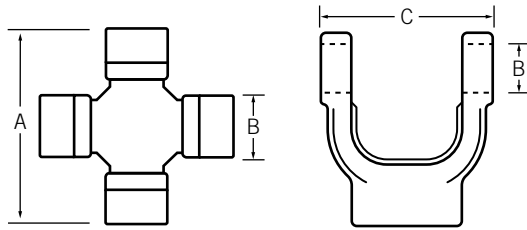
ASAE Category 4; 60HP @ 540RPM, 80HP @ 1000RPM

Cross & Bearing Kits

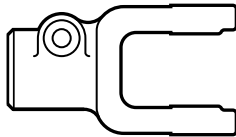
Grease Fitting in Cross – **Part No. 964**

Grease Fitting in Bearing – **Part No. 934**

Dimension A	Dimension B	Dimension C
3.21"	1.250"	3.5" to 3.6"

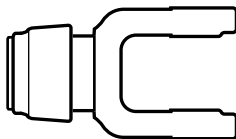


Quick Disconnect Yokes



Pin Type		
Bore	Spline	Part No.
1-3/8"	6	1852
	21	1853
1-3/4"	20	1856

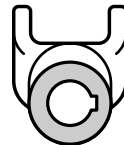
Repair Kits — See Page 33



Slide Lock		
Bore	Spline	Part No.
1-3/8"	6	1870
	21	1871
1-3/4"	20	1857

Repair Kits — See Page 33

End Yokes



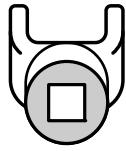
Round Bore with Keyway on Ear and Set Screw on Keyway		
Bore	Keyway	Part No.
1"	1/4"	1800
1-1/8"	1/4"	1801
1-3/16"	1/4"	1803
1-1/4"	1/4" & 5/16"	1814
1-3/8"	5/16" & 3/8"	1815
1-7/16"	3/8"	1811
1-1/2"	3/8"	1812
1-5/8"	3/8"	1813



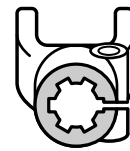
Round Bore with Hole for Shear Pin		
Bore	Pin Hole	Part No.
1-1/4"	1/4"	1806
1-3/8"	1/4" & 1/2"	1810
1-1/2"	1/4"	1816

1800 Series (Cont'd)

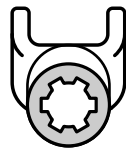
End Yokes



Square Bore with Set Screw	
Bore	Part No.
1"	1820
1-1/8"	1825
1-3/16"	1826
1-1/4"	1827

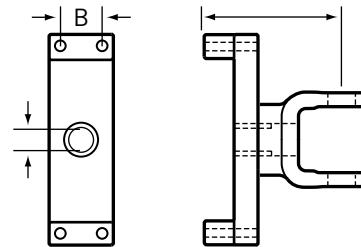


Spline Bore Clamp Yoke		
Bore	Spline	Part No.
1-3/4"	20	1882



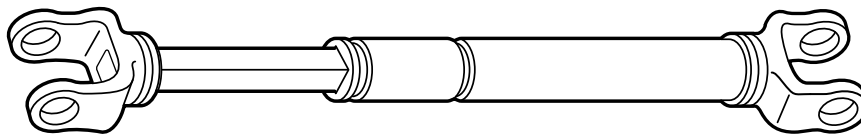
Spline Bore with Hole for 5/16" Pin		
Bore	Spline	Part No.
1-1/4"	6	1841
1-3/8"	6	1842
	21	1843

Torque Limiter Flange Yoke (Interchanges with Great Lakes Clutch)

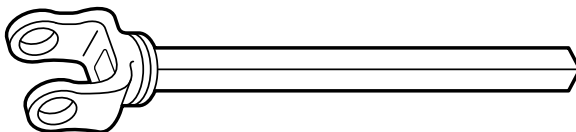


On 7-1/16" Bolt Circle for 5/16" Bolts			
Pilot Dia.	Dim. B	Length	Part No.
1-1/16"	1-1/4"	5"	1845

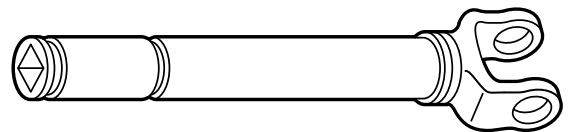
Drive Shaft & Components



Telescoping Drive Shaft Assembly – **Part No. 1848**
48" OAL Compressed when Yokes are Added



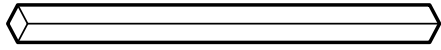
Yoke & Shaft Assembly – **Part No. 1847**
Ear Hole Centerline to End 33-1/8"



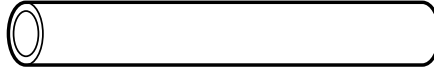
Yoke, Tube & Slip Sleeve Assy. – **Part No. 1849**
Ear Hole Centerline to End 34-5/8"

1800 Series (Cont'd)

Drive Shaft Components



Square Shaft – **Part No. 1877**
1-3/16" x 72" Long



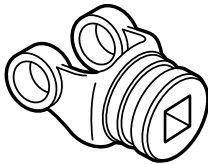
Round Tube – **Part No. 1887**
2-1/8" – .120" Wall x 72" Long
(For Square Shaft Assy.)



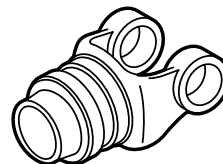
Splined Shaft (Induction Hardened) – **Part No. 1174**
1-11/16" (Base Diameter) – 20 Spline x 36" Long



Round Tube – **Part No. 1187**
2-1/2" – .120" Wall x 72" Long
(For Splined Shaft Assy.)



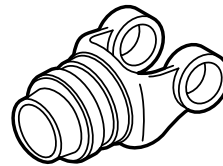
Weld Yoke – **Part No. 1854**
For 1-3/16" Square Shaft



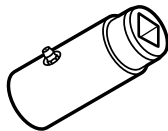
Weld Yoke – **Part No. 1855**
For 2-1/8" – .120" Wall Tube
(For Square Shaft Assy.)



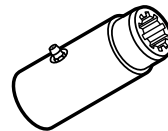
Weld Yoke – **Part No. 1864**
For 1-11/16" – 20 Spline Shaft



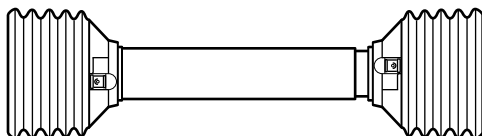
Weld Yoke – **Part No. 1865**
For 2-1/2" – .120" Wall Tube
(For Splined Shaft Assy.)



Slip Sleeve – **Part No. 1890**
For 1-3/16" Square Shaft
and 2-1/8" – .120" Wall Tube



Slip Sleeve – **Part No. 1194**
For 1-11/16" – 20 Spline Shaft
and 2-1/2" – .120" Wall Tube



Plastic Safety Shield
(Bearing Kit not included)
For Square Shaft Assy. – **Part No. 2071**
Bearing Kit – **Part No. 2078**
For Splined Shaft Assy. – **Part No. 2072**
Bearing Kit – **Part No. 2079**

1900 Series

Standard Series 6

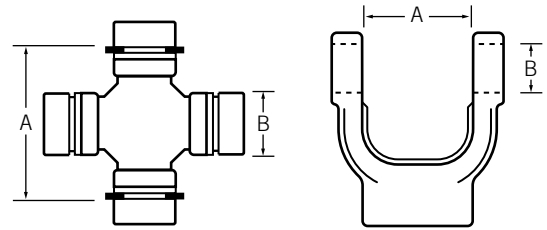
ASAE Category 1; 13HP @ 540RPM, 20HP @ 1000RPM

Cross & Bearing Kits

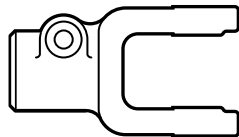
Grease Fitting in Cross – **Part No. 861**

Grease Fitting in Bearing – **Part No. 839**

Dimension A	Dimension B
1.444"	0.969"



Quick Disconnect Yokes



Pin Type		
Bore	Spline	Part No.
1-3/8"	6	1921

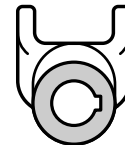
Repair Kit — Part No. 1504



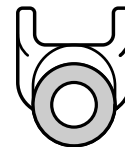
Spring Lock		
Bore	Spline	Part No.
1-3/8"	6	1960
	21	1961

Repair Kit — Part No. 1507

End Yokes



Round Bore with Keyway on Ear and Set Screw on Keyway		
Bore	Keyway	Part No.
5/8"	1/8" & 3/16"	1928
3/4"	3/16" & 1/4"	1929
7/8"	3/16" & 1/4"	1923
1"	3/16" & 1/4"	1924
1-1/8"	1/4" & 5/16"	1925
1-3/16"	1/4" & 5/16"	1927
1-1/4"	1/4" & 5/16"	1926



Round Bore with Hole for Shear Pin		
Bore	Pin Hole	Part No.
1"	1/4"	1930

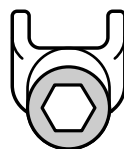
Lawn & Garden Products — See Page 29

1900 Series (Cont'd)

End Yokes

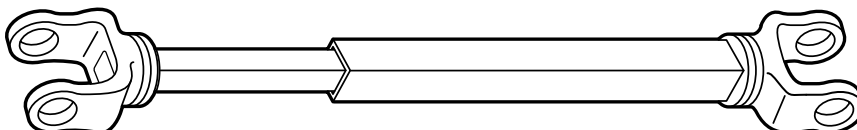


Square Bore with Set Screw	
Bore	Part No.
7/8"	1916
1"	1911

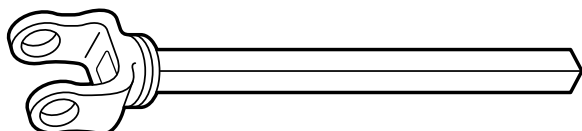


Hex Bore with Set Screw	
Bore	Part No.
1-1/8"	1913

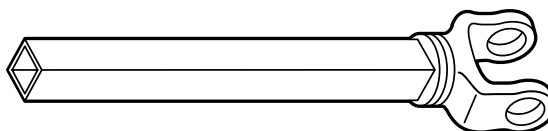
Drive Shaft & Components



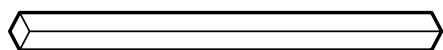
Telescoping Drive Shaft Assembly – **Part No. 1948**
48" OAL Compressed when Yokes are Added



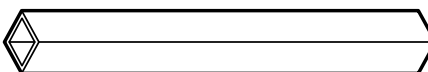
Yoke & Shaft Assembly – **Part No. 1947**
Ear Hole Centerline to End 38-3/4"



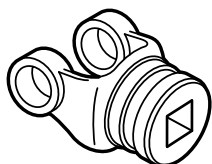
Yoke & Tube Assembly – **Part No. 1949**
Ear Hole Centerline to End 38-3/4"



Rectangular Shaft – **Part No. 1977**
3/4" x 7/8" x 72" Long



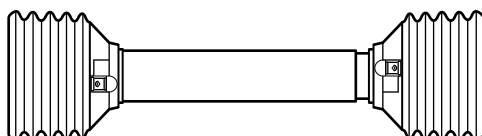
Rectangular Tube – **Part No. 1987**
1" x 1-1/8" x 72" Long



Weld Yoke – **Part No. 1936**
For 3/4" x 7/8" Shaft



Weld Yoke – **Part No. 1935**
For 1" x 1-1/8" Tube

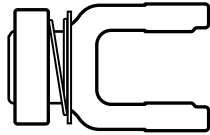


Plastic Safety Shield – **Part No. 2071**
(Bearing Kit not included)
Bearing Kit – **Part No. 2076**

1900 Series (Cont'd)

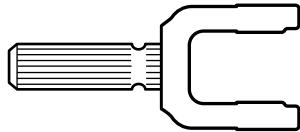
Lawn & Garden Products

Quick Disconnect Yokes



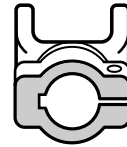
Spring Lock		
Bore	Spline	Part No.
1"	15	1952

Repair Kit – Part No. 1506

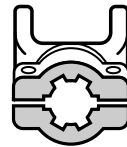


Splined Stub with Annular Groove		
Diameter	Spline	Part No.
1"	15	1953

End Yokes

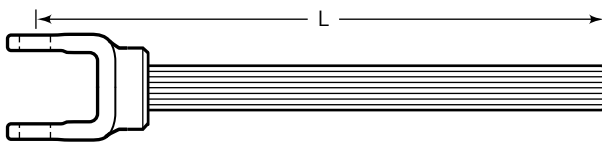


Round Bore Clamp Yoke with Keyway & Set Screw for Non-interfering Bolt		
Bore	Keyway	Part No.
1"	1/4"	1957



Spline Bore Clamp Yoke for Non-interfering Bolts		
Bore	Spline	Part No.
1"	15	1956

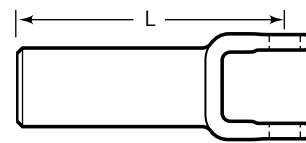
Yoke & Shaft Assembly



Yoke & Splined Shaft Assembly			
Diameter	Spline	Length	Part No.
1"	15	12-1/2"	1954

Yoke & shaft assembly 1954 and slip yoke 1955 may be combined to make a drive shaft from 8" to 15" long when measured at the u-joint centerlines.

Slip Yoke



Spline Bore with Grease Fitting			
Bore	Spline	Length	Part No.
1"	15	5-1/2"	1955

2600 Series

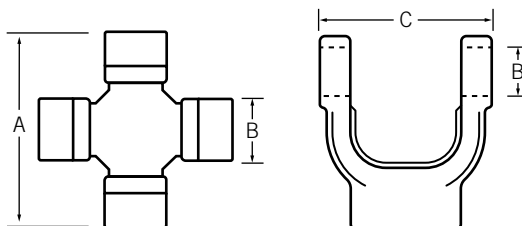
Standard Series 1480

OEM Rated Capacity; 90HP @ 540RPM, 145HP @ 1000RPM

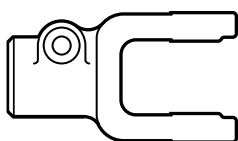
Cross & Bearing Kit

Grease Fitting in Cross – Part No. 351

Dimension A	Dimension B	Dimension C
4.18"	1.375"	4.4" to 4.8"



Quick Disconnect Yokes



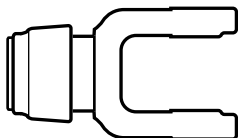
Pin Type		
Bore	Spline	Part No.
1-3/8"	6	1472
	21	1473
1-3/4"	20	1470

Repair Kits — See Page 33

End Yokes

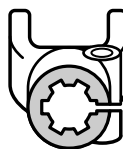


Round Bore with Keyway & Set Screw		
Bore	Keyway	Part No.
1-3/8"	5/16"	1426
1-1/2"	5/16" & 3/8"	1429
1-3/4"	3/8"	1432



Slide Lock		
Bore	Spline	Part No.
1-3/8"	6	2038
	21	2039
1-3/4"	20	2040

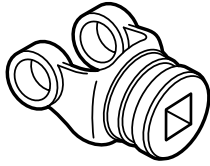
Repair Kits — See Page 33



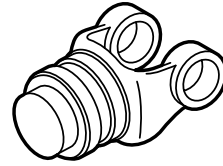
Spline Bore Clamp Yoke		
Bore	Spline	Part No.
1-3/4"	20	1040

2600 Series (Cont'd)

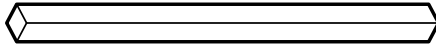
Drive Shaft Components



Weld Yoke – **Part No. 1474**
For 1-5/16" Square Shaft



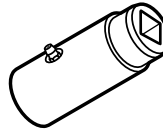
Weld Yoke – **Part No. 1475**
For 2-3/4" – .109" Wall Tube



Square Shaft – **Part No. 1177**
1-5/16" x 72" Long



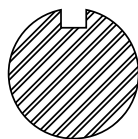
Round Tube – **Part No. 1485**
2-3/4" – .109" Wall x 72" Long



Slip Sleeve – **Part No. 1492**

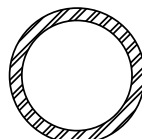
Shafting, Tubing, Set Screws & Key Stock

Shafting – 72" Long

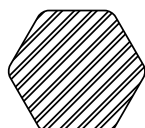
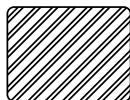
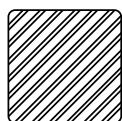


Round with Keyway		
Diameter	Keyway	Part No.
3/4"	3/16"	1584
7/8"	1/4"	1576
1"	1/4"	1577
1-1/4"	5/16"	1579

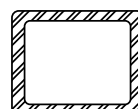
Tubing – 72" Long



Round		
Diameter	Wall	Part No.
2"	.083"	1387
2-1/8"	.120"	1887
2-1/2"	.120"	1187
2-3/4"	.109"	1485



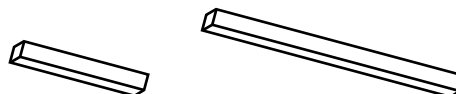
Square • Rectangular • Hexagonal		
Shape	Size	Part No.
Square	3/4"	1581
	7/8"	1582
	15/16"	1627
	1"	1583
	1-3/16"	1877
	1-5/16"	1177
Rectangular	3/4" x 7/8"	1977
	1" x 1-1/8"	1277
Hexagonal	7/8"	1585
	1-1/8"	1587



Rectangular	
Size	Part No.
1" x 1-1/8"	1987
1-1/4" x 1-3/8"	1287

Key Stock

(Priced each – Sold 10 per pkg.)



Square		
Size	Length	Part No.
3/16"	2"	1591
	4"	1592
1/4"	2"	1593
	4"	1594
5/16"	2"	1595
	4"	1596
3/8"	2"	1597
	4"	1598

Set Screws

(Priced each – Sold 10 per pkg.)



Part No. 1588
3/8" – 16 x 3/4"
Square Head



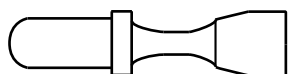
Part No. 1588D
1588 Drilled
for Safety Wire



Part No. 1589
3/8" – 16 x 1/2"
Allen Head

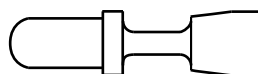
Domestic QD Yoke Repair Kits

Repair Kits for Pin Type QD Yokes



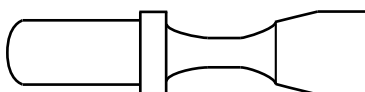
Part No. 1503

For 1-3/8" - 21 Spline Yokes 1121, 1373, 1453, 1473 & 1853
Pin Diameter .56"
Pin Length 2.41"



Part No. 1504

For 1-3/8" - 6 Spline Yokes 1106, 1291, 1372, 1452, 1472, 1566, 1620, 1852 & 1921
Pin Diameter .56"
Pin Length 2.20"



Part No. 1505

For 1-3/4" - 20 Spline Yokes 1120, 1450, 1470 & 1856
Pin Diameter .68"
Pin Length 2.93"

Repair Kits for our Spring Lock & Slide Lock QD Yokes

Part No. 1506

For Spring Lock Yoke 1952

Contents

- 1 Collar
- 3 Ball Bearings, .375"
- 1 Flat Washer, 2.0" OD x 1.5" ID
- 1 Tapered Spring,
1.9"-1.6" OD x 3.5" Long
- 1 Circlip, 1.52" OD x .063" Wire

Part No. 1507

For Spring Lock Yokes 1266, 1259, 1366, 1367, 1960 & 1961

Contents

- 1 Collar Assembly
- 4 Ball Bearings, .375"
- 1 Flat Washer, 2.36" OD x 1.93" ID
- 1 Tapered Spring,
2.3"-2.0" OD x 2.5" Long
- 1 Circlip, 1.82" OD x .063" Wire

Part No. 1508*

For Slide Lock Yokes 1107, 1119, 1460, 1461, 1870, 1871, 2034, 2036, 2037, 2038 & 2039

Contents

- 1 Collar
- 2 Pawls, .44" Wide
- 1 Tapered Spring,
2.1"-1.9" OD x 2.5" Long
- 1 Circlip, 1.9" OD x .080" Wire

Part No. 1509*

For Slide Lock Yokes 1157, 1457, 1857 & 2040

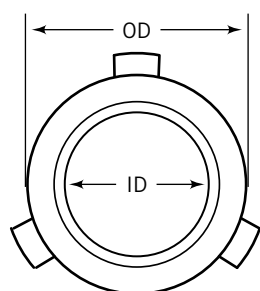
Contents

- 1 Collar
- 2 Pawls, .50" Wide
- 1 Tapered Spring,
2.6"-2.4" OD x 2.5" Long
- 1 Circlip, 2.4" OD x .095" Wire

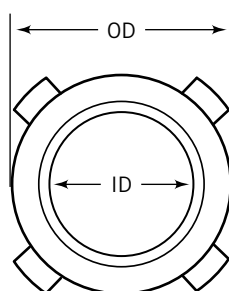
*** Kit may contain both balls and pawls. Discard balls, use pawls only in repair of slide lock yokes.**

Domestic Safety Shield Bearing Kits

Each kit contains two nylon bearings and two retainers



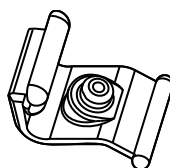
Type A



Type B

Bearing Kit	Bearing Type	Bearing Location	Inside Diameter	Outside Diameter	Fits Shield	Applies to PTO Series
2076	A	Inner Shield	1.82"	2.80"	2071	1500 & 1900
		Outer Shield	1.82"	2.80"		
2077	A	Inner Shield	1.64"	2.80"	2071	W
		Outer Shield	1.64"	2.80"		
2078	A	Inner Shield	2.06"	2.80"	2071	1200, 1300 & 1800
		Outer Shield	2.06"	2.80"		
2079	B	Inner Shield	2.65"	3.28"	2072	1100, 1400 & 1800HD
		Outer Shield	2.65"	3.28"		

EasyLock® Retainers (Priced each – Sold 4 per pkg.)



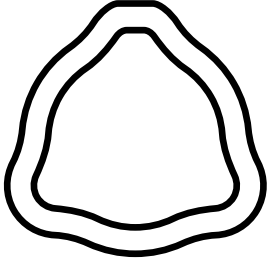
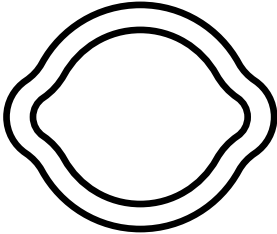
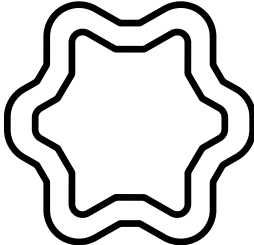
Part No. 2075

FINDING METRIC PTO REPLACEMENT PARTS

For cross & bearing kits only—see the next page.

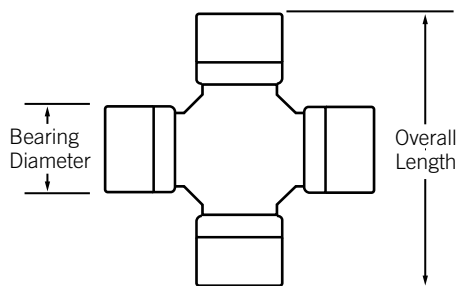
For shafting, tubing & roll pins only—see page 62.

For all yokes, safety shields & mounting kits you need to identify the series. You need to know the drive shaft tube profile (triangular, lemon or star) and the overall length of the cross & bearing kit as installed, excluding lock rings.

TUBE PROFILE	CROSS & BEARING OVERALL LENGTH	SERIES	PAGE
	2.12" (54mm)	BP1	37
	2.41" (61.3mm)	BP2	38
	2.75" (70mm)	BP3	39
	2.94" (74.6mm)	BP4	40
	3.15" (80mm)	BP5	42
	3.62" (92mm)	BP6	44
	3.70" (94mm)	BP7	46
	4.19" (106.5mm)	BP8	47
	4.25" (108mm)	BP9	49
	2.15" (55mm)	W2100	50
	2.41" (61mm)	W2200	51
	2.75" (70mm)	W1	52
	2.94" (74.5mm)	W2300	53
	2.99" (76mm)	W2400	55
	3.62" (92mm)	W220	56
	3.50" (88.8mm)	W2500	58
	4.09" (104mm)	W2600	60

All our replacement parts are directly interchangeable with the original parts except roll pins, safety shields, safety shield bearings and slide collar QD yoke repair kits.

IDENTIFYING METRIC PTO CROSS & BEARING KITS



Bearing Diameter	Overall Length	Our No.	OEM Series
0.867" (22mm)	2.12" (54mm)	811	Bondioli & Pavesi 1
	2.15" (55mm)	812	Walterscheid 2100
0.938" (23.8mm)	2.41" (61mm)	341AG	Bondioli & Pavesi 2 & Walterscheid 2200
1.063" (27mm)	2.75" (70mm)	813	Bondioli & Pavesi 3 & Walterscheid I
	2.94" (74.5mm)	344AG	Bondioli & Pavesi 4 & Walterscheid 2300
2-1.063" (27mm)	3.70" (94mm)	824	Walterscheid 2480
2-1.260" (32mm)	2.99" (76mm)		
1.188" (30.2mm)	3.15" (80mm)	815	Bondioli & Pavesi 5
	3.62" (92mm)	331AG	Bondioli & Pavesi 6 & Walterscheid 220
	4.19" (106.5mm)	330	Bondioli & Pavesi 7 (Old) & Walterscheid 230
1.260" (32mm)	2.99" (76mm)	814	Walterscheid 2400
2-1.260" (32mm)	4.17" (106mm)	825	Walterscheid 2580
2-1.417" (36mm)	3.50" (88.8mm)		
1.339" (34mm)	3.5" (90mm)	816*	Walterscheid II
1.375" (34.9mm)	3.70" (94mm)	818	Bondioli & Pavesi 7
	4.19" (106.5mm)	351AG	Bondioli & Pavesi 8 & Walterscheid 240
1.417" (36mm)	3.50" (88.8mm)	817	Walterscheid 2500
1.563" (39.7mm)	4.56" (116mm)	370	Walterscheid 250
1.615" (41mm)	4.25" (108mm)	819	Bondioli & Pavesi 9
1.654" (42mm)	4.09" (104mm)	821	Walterscheid 2600

* U-joint 816 has grooved bearings for inside lock rings and fits yokes with a 2.2" (56mm) inside span.

Bondioli & Pavesi

1.41811	41201811
2.41341AG	41202341AG
3.41813	41203813
4.41344AG	41204344AG
5.41815	41205815
6.41331AG	41206331AG
7.41330	41207818
8.41351AG	41208351AG
9.41819	41209819

Walterscheid

10.01.00812	040116812
11.03.00813	040127813
12.00.00816	040703816
20.00.00341AG	041662331AG
21.00.00344AG	042206370
22.00.00331AG	044439341AG
23.00.00330	044444344AG
24.01.00351AG	048182351AG
25.00.00370	082880330
26.00.00821	312209817
35.00.00814	312410814
35.06.00824	326245821
36.00.00817	334109825
36.06.00825	342221824

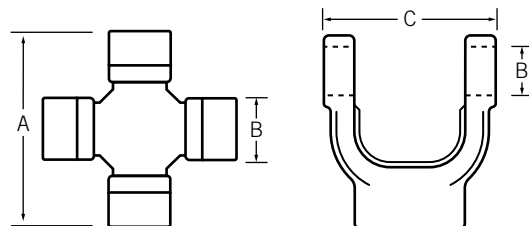
BP1 Series (Replaces Bondioli & Pavesi® 1)

OEM Rated Capacity; 16HP @ 540RPM, 25HP @ 1000RPM

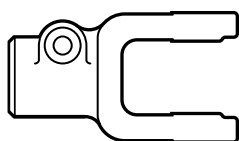
Cross & Bearing Kit

Grease Fitting in Cross – **Part No. 811**

Dimension A	Dimension B	Dimension C
2.12" (54mm)	0.867" (22mm)	2.50" (63.5mm)



Quick Disconnect Yoke



Pin Type		
Bore	Spline	Part No.
1-3/8"	6	1000

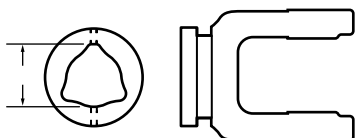
Repair Kit — See Page 63

End Yokes



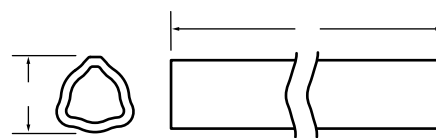
Round Bore with Keyway & Set Screw		
Bore	Keyway	Part No.
1"	1/4"	1020
1-1/4"	1/4"	1021

Drive Shaft Components



Inner Tube Yoke – **Part No. 1041**
Bore 1.06" (26.5mm)

Outer Tube Yoke – **Part No. 1051**
Bore 1.30" (32.5mm)

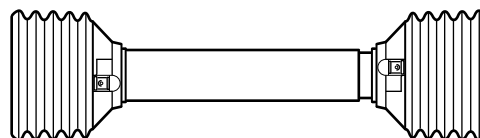


Inner Profile Tube – **Part No. 1061**
1.05" x 59" (26.5mm x 1500mm)

Outer Profile Tube – **Part No. 1071**
1.29" x 59" (32.5mm x 1500mm)



Roll Pin – **Part No. 1081**
.34" x 2.00" (8mm x 50mm)



Plastic Safety Shield – **Part No. 2071**
(Bearing Kit not included)
Bearing Kit – **Part No. 2080**

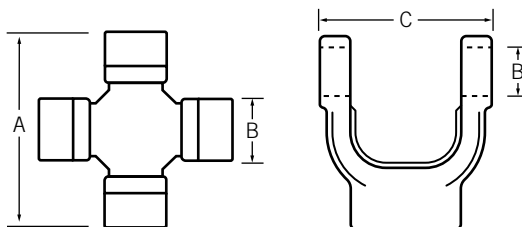
BP2 Series *(Replaces Bondioli & Pavesi® 2)*

OEM Rated Capacity; 21HP @ 540RPM, 31HP @ 1000RPM

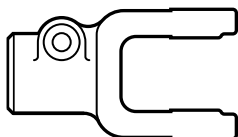
Cross & Bearing Kits

Grease Fitting in Cross – **Part No. 341AG**
Grease Fitting in Bearing – **Part No. 341BL**

Dimension A	Dimension B	Dimension C
2.41" (61.3mm)	0.938" (23.8mm)	2.76" (70mm)



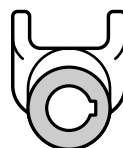
Quick Disconnect Yoke



Pin Type		
Bore	Spline	Part No.
1-3/8"	6	1002

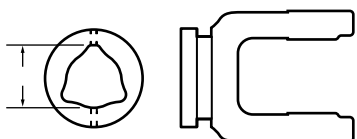
Repair Kit — See Page 63

End Yokes



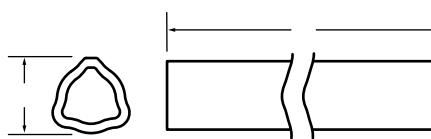
Round Bore with Keyway & Set Screw		
Bore	Keyway	Part No.
1"	1/4"	1022
1-1/4"	1/4"	1023

Drive Shaft Components



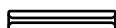
Inner Tube Yoke – **Part No. 1042**
Bore 1.17" (29mm)

Outer Tube Yoke – **Part No. 1052**
Bore 1.43" (36mm)

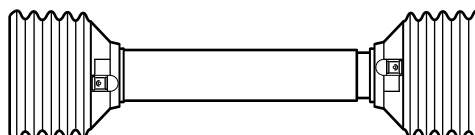


Inner Profile Tube – **Part No. 1062**
1.15" x 59" (29mm x 1500mm)

Outer Profile Tube – **Part No. 1072**
1.42" x 59" (36mm x 1500mm)



Roll Pin – **Part No. 1082**
.34" x 2.35" (8mm x 60mm)



Plastic Safety Shield – **Part No. 2071**
(Bearing Kit not included)
Bearing Kit – **Part No. 2082**

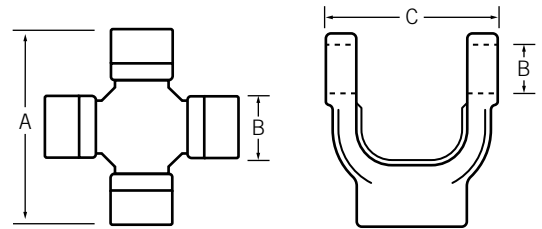
BP3 Series *(Replaces Bondioli & Pavesi® 3)*

OEM Rated Capacity; 30HP @ 540RPM, 47HP @ 1000RPM

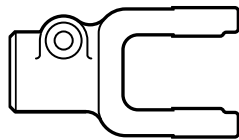
Cross & Bearing Kit

Grease Fitting in Cross – **Part No. 813**

Dimension A	Dimension B	Dimension C
2.75" (70mm)	1.063" (27mm)	3.13" (79.5mm)



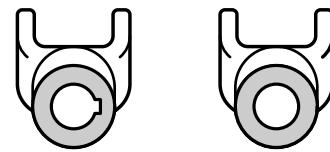
Quick Disconnect Yoke



Pin Type		
Bore	Spline	Part No.
1-3/8"	6	1004

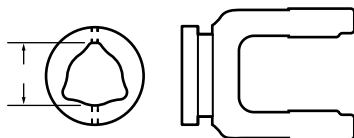
Repair Kit — See Page 63

End Yokes



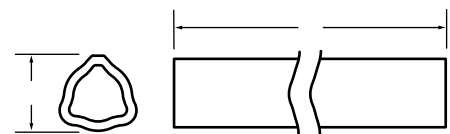
Round Bore with Keyway & Set Screw or Round Bore with Hole for Shear Pin		
Bore	Keyway	Part No.
1-1/4"	1/4"	1024
1-3/8"	Pin Hole	1033

Drive Shaft Components



Inner Tube Yoke – **Part No. 1043**
Bore 1.43" (36mm)

Outer Tube Yoke – **Part No. 1053**
Bore 1.72" (43.5mm)

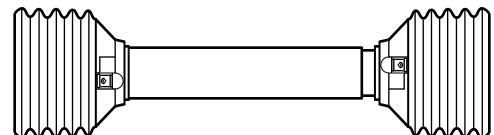


Inner Profile Tube – **Part No. 1072**
1.42" x 59" (36mm x 1500mm)

Outer Profile Tube – **Part No. 1073**
1.71" x 59" (43.5mm x 1500mm)



Roll Pin – **Part No. 1082**
.34" x 2.35" (8mm x 60mm)



Plastic Safety Shield – **Part No. 2071**
(Bearing Kit not included)
Bearing Kit – **Part No. 2083**

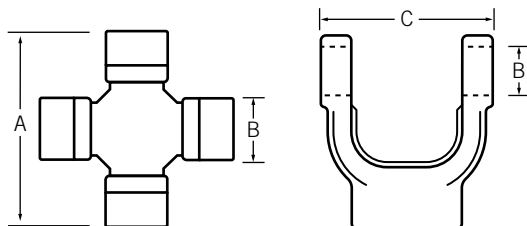
BP4 Series *(Replaces Bondioli & Pavesi® 4)*

OEM Rated Capacity; 35HP @ 540RPM, 55HP @ 1000RPM

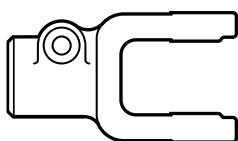
Cross & Bearing Kit

Grease Fitting in Cross – Part No. 344AG

Dimension A	Dimension B	Dimension C
2.94" (74.6mm)	1.063" (27mm)	3.31" (84mm)



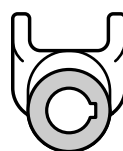
Quick Disconnect Yokes



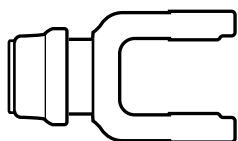
Pin Type		
Bore	Spline	Part No.
1-3/8"	6	1006
	21	1007

Repair Kits — See Page 63

End Yokes



Round Bore with Keyway & Set Screw		
Bore	Keyway	Part No.
1-1/4"	1/4"	1026
1-3/8"	5/16"	1027
1-1/2"	3/8"	1037



Slide Lock		
Bore	Spline	Part No.
1-3/8"	6	2033

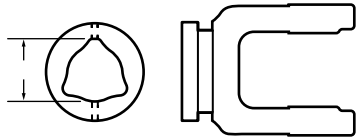
Repair Kit — Not Available



Round Bore with Hole for Shear Pin	
Bore	Part No.
1-3/8"	1034

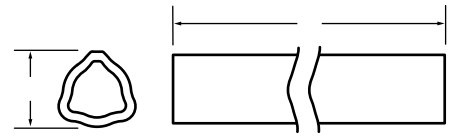
BP4 Series (Cont'd)

Drive Shaft Components



Inner Tube Yoke – **Part No. 1044**
Bore 1.43" (36mm)

Outer Tube Yoke – **Part No. 1054**
Bore 1.72" (43.5mm)

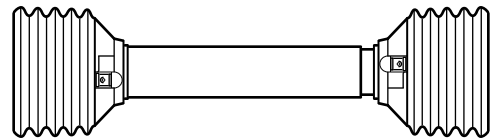


Inner Profile Tube – **Part No. 1064**
1.42" x 59" (36mm x 1500mm)

Outer Profile Tube – **Part No. 1073**
1.71" x 59" (43.5mm x 1500mm)



Roll Pin – **Part No. 1082**
.34" x 2.35" (8mm x 60mm)



Plastic Safety Shield – **Part No. 2071**
(Bearing Kit not included)
Bearing Kit – **Part No. 2083**

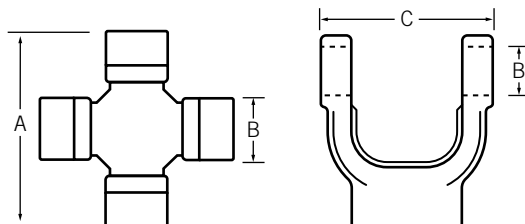
BP5 Series *(Replaces Bondioli & Pavesi® 5)*

OEM Rated Capacity; 47HP @ 540RPM, 74HP @ 1000RPM

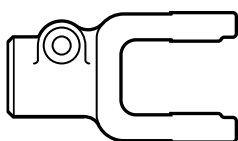
Cross & Bearing Kit

Grease Fitting in Cross – Part No. 815

Dimension A	Dimension B	Dimension C
3.15" (80mm)	1.188" (30.2mm)	3.58" (91mm)

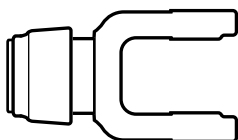


Quick Disconnect Yokes



Pin Type		
Bore	Spline	Part No.
1-3/8"	6	1008
	21	1009

Repair Kits— See Page 63



Slide Lock		
Bore	Spline	Part No.
1-3/8"	6	2034

Repair Kit for OEM Yoke — Not Available
Repair Kit for Our Yoke — Part No. 1508

End Yokes



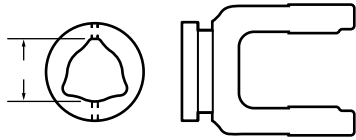
Round Bore with Keyway & Set Screw		
Bore	Keyway	Part No.
1-1/4"	1/4"	1028



Round Bore with Hole for Shear Pin	
Bore	Part No.
1-3/8"	1035

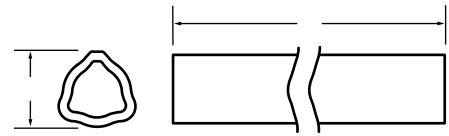
BP5 Series (Cont'd)

Drive Shaft Components



Inner Tube Yoke – **Part No. 1045**
Bore 1.78" (45mm)

Outer Tube Yoke – **Part No. 1055**
Bore 2.04" (51.6mm)

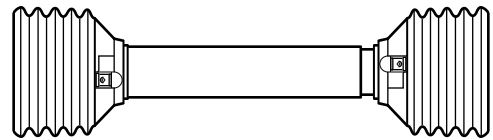


Inner Profile Tube – **Part No. 1065**
1.76" x 59" (45mm x 1500mm)

Outer Profile Tube – **Part No. 1075**
2.03" x 59" (51.6mm x 1500mm)



Roll Pin – **Part No. 1085**
.42" x 2.96" (10mm x 75mm)



Plastic Safety Shield – **Part No. 2072**
(Bearing Kit not included)

Bearing Kit – **Part No. 2085**

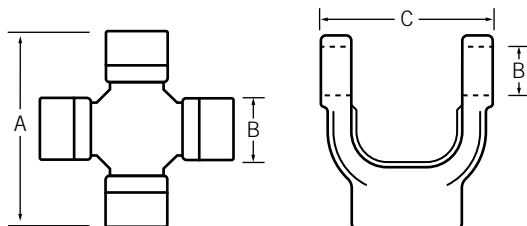
BP6 Series *(Replaces Bondioli & Pavesi® 6)*

OEM Rated Capacity; 64HP @ 540RPM, 100HP @ 1000RPM

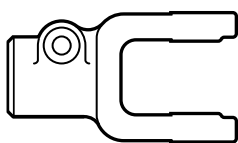
Cross & Bearing Kit

Grease Fitting in Cross – Part No. 331AG

Dimension A	Dimension B	Dimension C
3.62" (92mm)	1.188" (30.2mm)	4.06" (103mm)

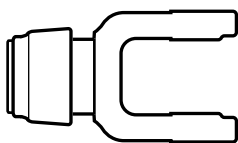


Quick Disconnect Yokes



Pin Type		
Bore	Spline	Part No.
1-3/8"	6	1010
	21	1011

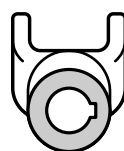
Repair Kits — See Page 63



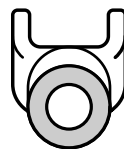
Slide Lock		
Bore	Spline	Part No.
1-3/8"	6	2036
	21	2037

Repair Kit for OEM Yokes — Not Available
Repair Kit for Our Yokes — Part No. 1508

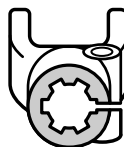
End Yokes



Round Bore with Keyway & Set Screw		
Bore	Keyway	Part No.
1-1/2"	3/8"	1038



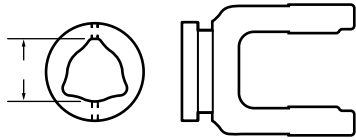
Round Bore with Hole for Shear Pin	
Bore	Part No.
1-3/8"	1036



Spline Bore Clamp Yoke		
Bore	Spline	Part No.
1-3/8"	6	1039

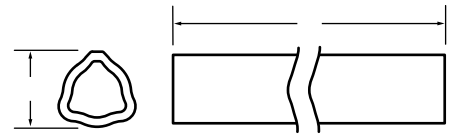
BP6 Series (Cont'd)

Drive Shaft Components



Inner Tube Yoke – **Part No. 1046**
Bore 1.78" (45mm)

Outer Tube Yoke – **Part No. 1056**
Bore 2.13" (54mm)

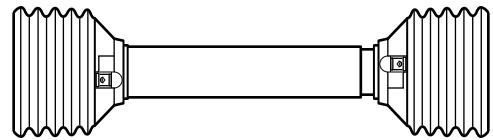


Inner Profile Tube – **Part No. 1065**
1.76" x 59" (45mm x 1500mm)

Outer Profile Tube – **Part No. 1076**
2.12" x 59" (54mm x 1500mm)



Roll Pin – **Part No. 1086**
.42" x 3.16" (10mm x 80mm)



Plastic Safety Shield – **Part No. 2072**
(Bearing Kit not included)
Bearing Kit – **Part No. 2087**

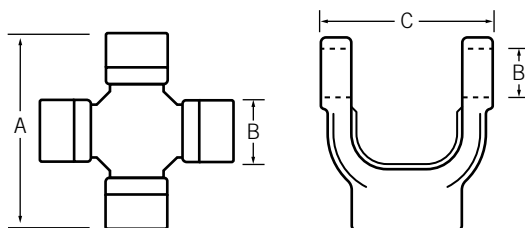
BP7 Series *(Replaces Bondioli & Pavesi® 7)*

OEM Rated Capacity; 75HP @ 540RPM, 118HP @ 1000RPM

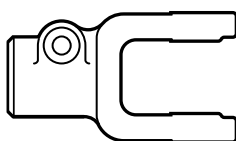
Cross & Bearing Kit

Grease Fitting in Cross – **Part No. 818**

Dimension A	Dimension B	Dimension C
3.70" (94mm)	1.375" (34.9mm)	4.17" (106mm)



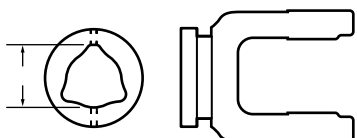
Quick Disconnect Yokes



Pin Type		
Bore	Spline	Part No.
1-3/8"	6	1012
	21	1013

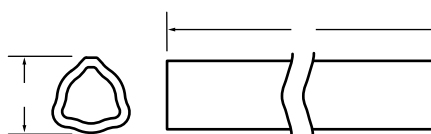
Repair Kits — See Page 63

Drive Shaft Components



Inner Tube Yoke – **Part No. 1047**
Bore 1.78" (45mm)

Outer Tube Yoke – **Part No. 1057**
Bore 2.13" (54mm)

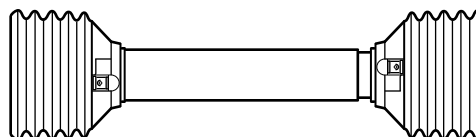


Inner Profile Tube – **Part No. 1067**
1.76" x 59" (45mm x 1500mm)

Outer Profile Tube – **Part No. 1076**
2.12" x 59" (54mm x 1500mm)



Roll Pin – **Part No. 1086**
.42" x 3.16" (10mm x 80mm)



Plastic Safety Shield – **Part No. 2072**
(Bearing Kit not included)
Bearing Kit – **Part No. 2087**

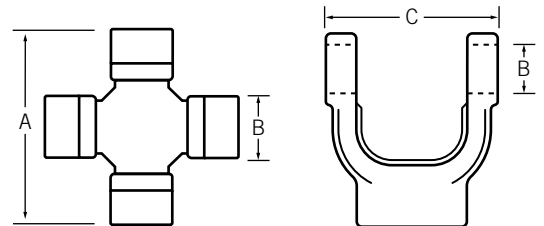
BP8 Series *(Replaces Bondioli & Pavesi® 8)*

OEM Rated Capacity; 95HP @ 540RPM, 150HP @ 1000RPM

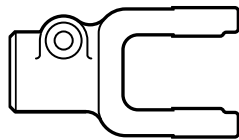
Cross & Bearing Kit

Grease Fitting in Cross – **Part No. 351AG**

Dimension A	Dimension B	Dimension C
4.19" (106.5mm)	1.375" 34.9mm)	4.61" (117mm)

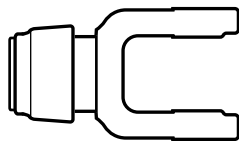


Quick Disconnect Yokes



Pin Type		
Bore	Spline	Part No.
1-3/8"	6	1472
	21	1473
1-3/4"	20	1470

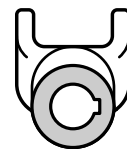
Repair Kits for OEM Yokes — See Page 63
Repair Kits for Our Yokes — See Page 33



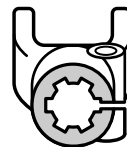
Slide Lock		
Bore	Spline	Part No.
1-3/8"	6	2038
	21	2039
1-3/4"	20	2040

Repair Kits for OEM Yokes — Not Available
Repair Kits for Our Yokes — See Page 63

End Yokes



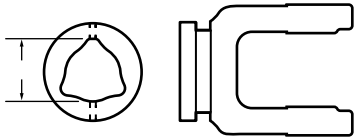
Round Bore with Keyway & Set Screw		
Bore	Keyway	Part No.
1-3/8"	5/16"	1426
1-1/2"	5/16" & 3/8"	1429
1-3/4"	3/8"	1432



Spline Bore Clamp Yoke		
Bore	Spline	Part No.
1-3/4"	20	1040

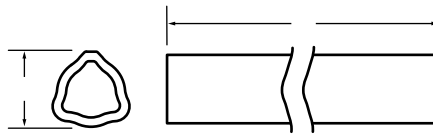
BP8 Series (Cont'd)

Drive Shaft Components



Inner Tube Yoke – **Part No. 1048**
Bore 2.13" (54mm)

Outer Tube Yoke – **Part No. 1058**
Bore 2.48" (63mm)



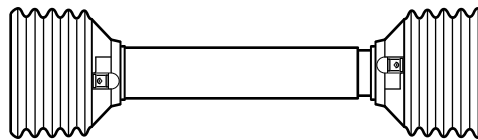
Inner Profile Tube – **Part No. 1076**
2.12" x 59" (54mm x 1500mm)

Outer Profile Tube – **Part No. 1078**
2.47" x 59" (63mm x 1500mm)



Roll Pin – **Part No. 1087**
.34" x 3.17" (8mm x 80mm)

Roll Pin – **Part No. 1088**
.50" x 3.18" (12mm x 80mm)



Plastic Safety Shield – **Part No. 2073**
(Bearing Kit not included)

Bearing Kit – **Part No. 2088**

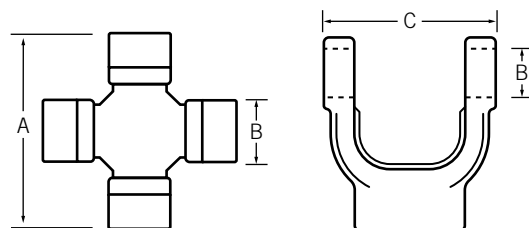
BP9 Series *(Replaces Bondioli & Pavesi® 9)*

OEM Rated Capacity; 120HP @ 540RPM, 190HP @ 1000RPM

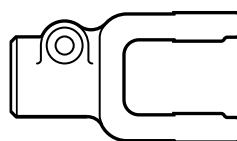
Cross & Bearing Kit

Grease Fitting in Cross – **Part No. 819**

Dimension A	Dimension B	Dimension C
4.25" (108mm)	1.615" (41mm)	4.69" (119mm)



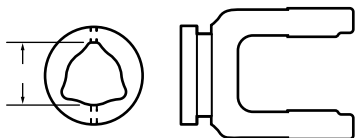
Quick Disconnect Yokes



Pin Type		
Bore	Spline	Part No.
1-3/8"	6	1014
	21	1005
1-3/4"	20	1001

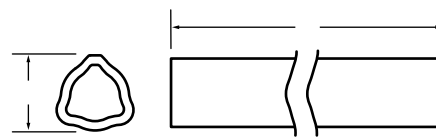
Repair Kits — See Page 63

Drive Shaft Components



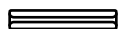
Inner Tube Yoke – **Part No. 1049**
Bore 2.13" (54mm)

Outer Tube Yoke – **Part No. 1059**
Bore 2.48" (63mm)



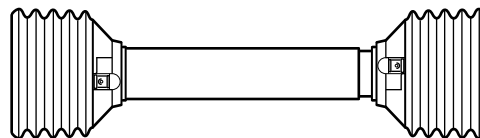
Inner Profile Tube – **Part No. 1069**
2.12" x 59" (54mm x 1500mm)

Outer Profile Tube – **Part No. 1078**
2.47" x 59" (63mm x 1500mm)



Roll Pin – **Part No. 1086**
.42" x 3.16" (10mm x 80mm)

Roll Pin – **Part No. 1088**
.50" x 3.18" (12mm x 80mm)



Plastic Safety Shield – **Part No. 2073**
(Bearing Kit not included)
Bearing Kit – **Part No. 2088**

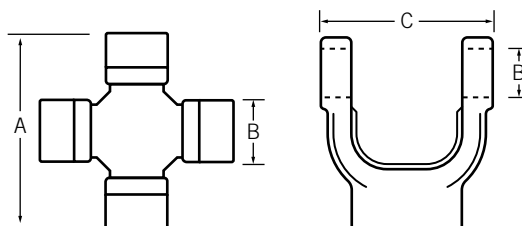
W2100 Series *(Replaces Walterscheid® 2100)*

OEM Rated Capacity; 16HP @ 540RPM, 25HP @ 1000RPM

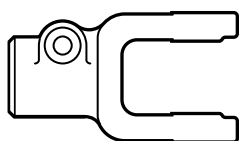
Cross & Bearing Kit

Grease Fitting in Cross – **Part No. 812**

Dimension A	Dimension B	Dimension C
2.15" (55mm)	0.867" (22mm)	2.44" (62mm)



Quick Disconnect Yoke



Pin Type		
Bore	Spline	Part No.
1-3/8"	6	1600

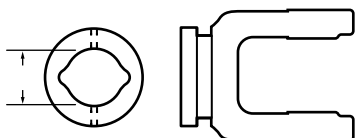
Repair Kit — See Page 63

End Yokes



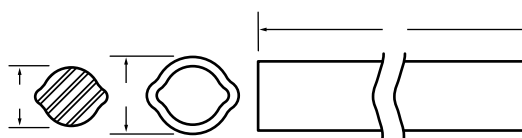
Round Bore with Hole for Shear Pin	
Bore	Part No.
1"	1630
1-1/4"	1631

Drive Shaft Components



Inner Shaft Yoke – **Part No. 1641**
Bore 0.93" (23.7mm)

Outer Tube Yoke – **Part No. 1651**
Bore 1.18" (30mm)

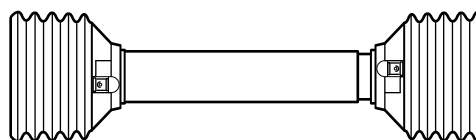


Inner Profile Shaft – **Part No. 1661**
0.93" x 59" (23.7mm x 1500mm)

Outer Profile Tube – **Part No. 1671**
1.18" x 59" (30mm x 1500mm)



Roll Pin – **Part No. 1081**
.34" x 2.00" (8mm x 50mm)



Plastic Safety Shield – **Part No. 2071**
(Bearing Kit not included)
Bearing Kit – **Part No. 2081**

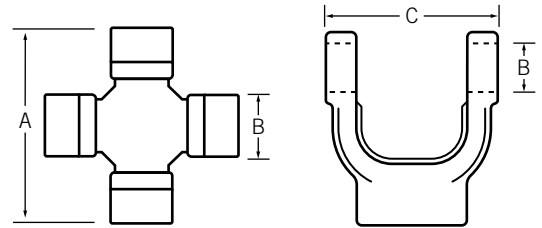
W2200 Series (Replaces Walterscheid® 2200)

OEM Rated Capacity; 26HP @ 540RPM, 41HP @ 1000RPM

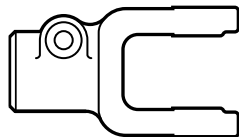
Cross & Bearing Kits

Grease Fitting in Cross – **Part No. 341AG**
Grease Fitting in Bearing – **Part No. 341BL**

Dimension A	Dimension B	Dimension C
2.41" (61mm)	0.938" (23.8mm)	2.68" (68mm)



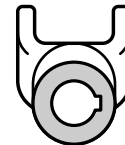
Quick Disconnect Yoke



Pin Type		
Bore	Spline	Part No.
1-3/8"	6	1002

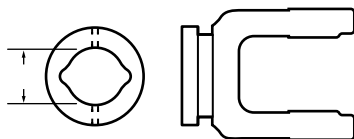
Repair Kit — See Page 63

End Yokes



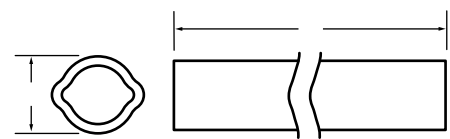
Round Bore with Keyway & Set Screw		
Bore	Keyway	Part No.
1"	1/4"	1022
1-1/4"	1/4"	1023

Drive Shaft Components



Inner Tube Yoke – **Part No. 1642**
Bore 1.36" (34.5mm)

Outer Tube Yoke – **Part No. 1652**
Bore 1.62" (41.25mm)

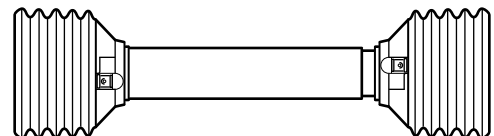


Inner Profile Tube – **Part No. 1662**
1.36" x 59" (34.5mm x 1500mm)

Outer Profile Tube – **Part No. 1672**
1.62" x 59" (41.25mm x 1500mm)



Roll Pin – **Part No. 1083**
.42" x 2.36" (10mm x 60mm)



Plastic Safety Shield – **Part No. 2071**
(Bearing Kit not included)
Bearing Kit – **Part No. 2084**

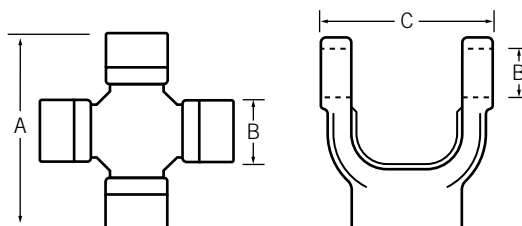
WI Series *(Replaces Walterscheid® I)*

OEM Rated Capacity; 30HP @ 540RPM, 47HP @ 1000RPM

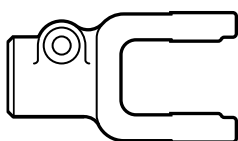
Cross & Bearing Kit

Grease Fitting in Cross – **Part No. 813**

Dimension A	Dimension B	Dimension C
2.75" (70mm)	1.063" (27mm)	3.03" (77mm)



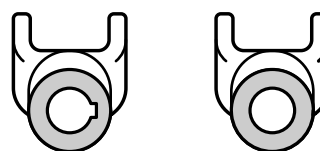
Quick Disconnect Yoke



Pin Type		
Bore	Spline	Part No.
1-3/8"	6	1004

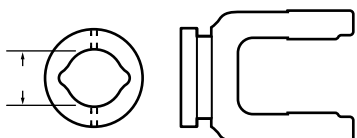
Repair Kit — See Page 63

End Yokes



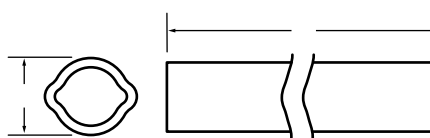
Round Bore with Keyway & Set Screw or Round Bore with Hole for Shear Pin		
Bore	Keyway	Part No.
1-1/4"	1/4"	1024
1-3/8"	Pin Hole	1033

Drive Shaft Components



Inner Tube Yoke – **Part No. 1643**
Bore 1.36" (34.5mm)

Outer Tube Yoke – **Part No. 1653**
Bore 1.62" (41.25mm)

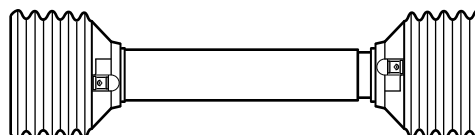


Inner Profile Tube – **Part No. 1662**
1.36" x 59" (34.5mm x 1500mm)

Outer Profile Tube – **Part No. 1672**
1.62" x 59" (41.25mm x 1500mm)



Roll Pin – **Part No. 1084**
.42" x 2.57" (10mm x 65mm)



Plastic Safety Shield – **Part No. 2071**
(Bearing Kit not included)
Bearing Kit – **Part No. 2084**

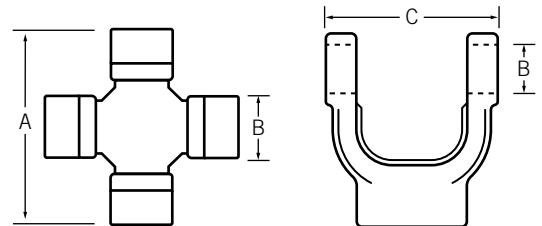
W2300 Series *(Replaces Walterscheid® 2300)*

OEM Rated Capacity; 37HP @ 540RPM, 57HP @ 1000RPM

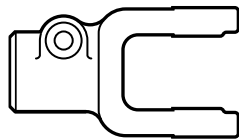
Cross & Bearing Kit

Grease Fitting in Cross – **Part No. 344AG**

Dimension A	Dimension B	Dimension C
2.94" (74.6mm)	1.063" (27mm)	3.31" (84mm)

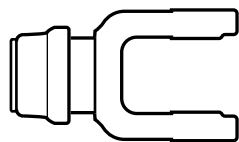


Quick Disconnect Yokes



Pin Type		
Bore	Spline	Part No.
1-3/8"	6	1006
	21	1007

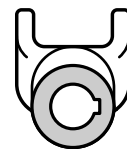
Repair Kits — See Page 63



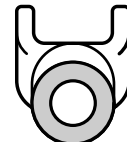
Slide Lock		
Bore	Spline	Part No.
1-3/8"	6	2033

Repair Kit — Not Available

End Yokes



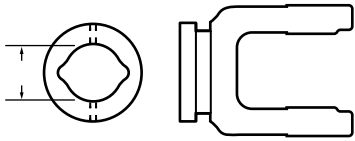
Round Bore with Keyway & Set Screw		
Bore	Keyway	Part No.
1-1/4"	1/4"	1026
1-3/8"	5/16"	1027
1-1/2"	3/8"	1037



Round Bore with Hole for Shear Pin	
Bore	Part No.
1-3/8"	1034

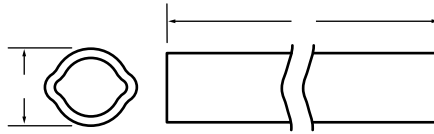
W2300 Series (Cont'd)

Drive Shaft Components



Inner Tube Yoke – **Part No. 1644**
Bore 1.36" (34.5mm)

Outer Tube Yoke – **Part No. 1654**
Bore 1.62" (41mm)

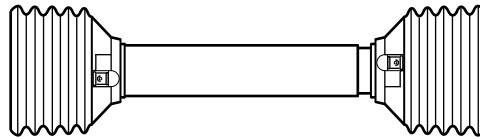


Inner Profile Tube – **Part No. 1662**
1.36" x 59" (34.5mm x 1500mm)

Outer Profile Tube – **Part No. 1672**
1.62" x 59" (41mm x 1500mm)



Roll Pin – **Part No. 1084**
.42" x 2.57" (10mm x 65mm)



Plastic Safety Shield – **Part No. 2071**
(Bearing Kit not included)
Bearing Kit – **Part No. 2084**

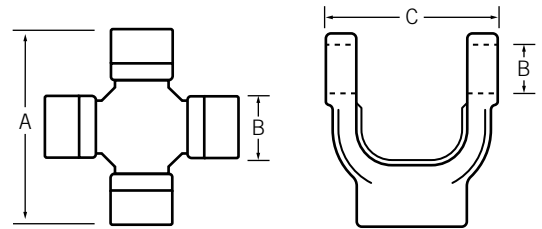
W2400 Series *(Replaces Walterscheid® 2400)*

OEM Rated Capacity; 53HP @ 540RPM, 83HP @ 1000RPM

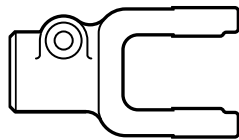
Cross & Bearing Kit

Grease Fitting in Cross – **Part No. 814**

Dimension A	Dimension B	Dimension C
2.99" (76mm)	1.260" (32mm)	3.39" (86mm)



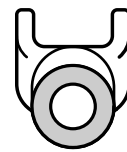
Quick Disconnect Yoke



Pin Type		
Bore	Spline	Part No.
1-3/8"	6	1610

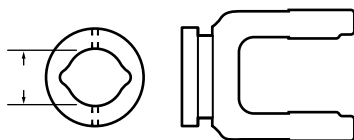
Repair Kit — See Page 63

End Yoke



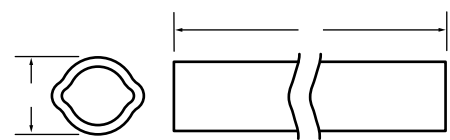
Round Bore with Hole for Shear Pin	
Bore	Part No.
1-3/8"	1636

Drive Shaft Components



Inner Tube Yoke – **Part No. 1646**
Bore 1.56" (39.5mm)

Outer Tube Yoke – **Part No. 1656**
Bore 1.89" (48mm)

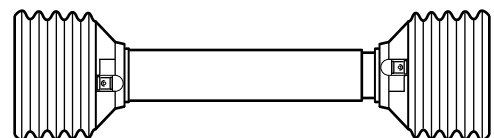


Inner Profile Tube – **Part No. 1666**
1.56" x 59" (39.5mm x 1500mm)

Outer Profile Tube – **Part No. 1676**
1.89" x 59" (48mm x 1500mm)



Roll Pin – **Part No. 1085**
.42" x 2.96" (10mm x 75mm)



Plastic Safety Shield – **Part No. 2072**
(Bearing Kit not included)
Bearing Kit – **Part No. 2086**

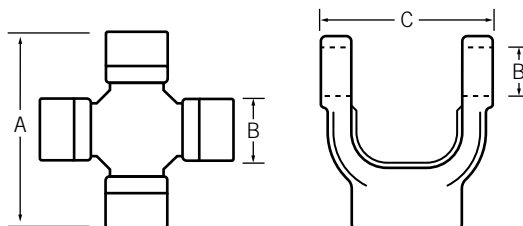
W220 Series *(Replaces Walterscheid® 220)*

OEM Rated Capacity; 64HP @ 540RPM, 100HP @ 1000RPM

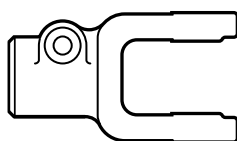
Cross & Bearing Kit

Grease Fitting in Cross – Part No. 331AG

Dimension A	Dimension B	Dimension C
3.62" (92mm)	1.188" (30.2mm)	3.98" (101mm)

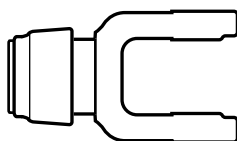


Quick Disconnect Yokes



Pin Type		
Bore	Spline	Part No.
1-3/8"	6	1010
	21	1011

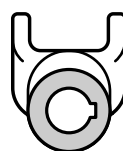
Repair Kits — See Page 63



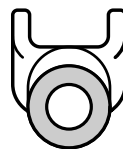
Slide Lock		
Bore	Spline	Part No.
1-3/8"	6	2036
	21	2037

Repair Kit for OEM Yokes — Not Available
Repair Kit for Our Yokes — Part No. 1508

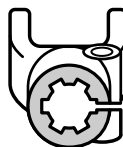
End Yokes



Round Bore with Keyway & Set Screw		
Bore	Keyway	Part No.
1-1/2"	3/8"	1038



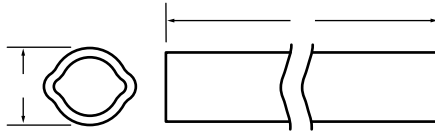
Round Bore with Hole for Shear Pin	
Bore	Part No.
1-3/8"	1036



Spline Bore Clamp Yoke		
Bore	Spline	Part No.
1-3/8"	6	1039

W220 Series (Cont'd)

Drive Shaft Components

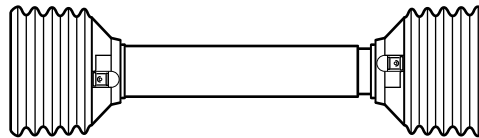


Inner Profile Tube – **Part No. 1666**
1.56" x 59" (39.5mm x 1500mm)

Outer Profile Tube – **Part No. 1676**
1.89" x 59" (48mm x 1500mm)



Roll Pin – **Part No. 1086**
.42" x 3.16" (10mm x 80mm)



Plastic Safety Shield – **Part No. 2072**
(Bearing Kit not included)
Bearing Kit – **Part No. 2086**

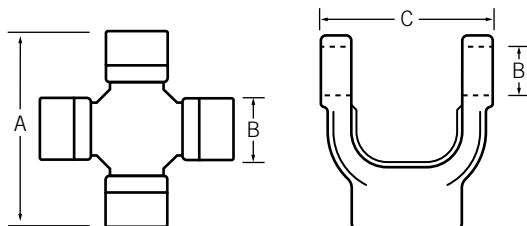
W2500 Series *(Replaces Walterscheid® 2500)*

OEM Rated Capacity; 90HP @ 540RPM, 138HP @ 1000RPM

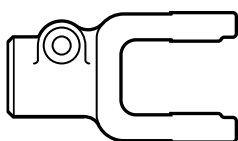
Cross & Bearing Kit

Grease Fitting in Cross – **Part No. 817**

Dimension A	Dimension B	Dimension C
3.50" (88.8mm)	1.417" (36mm)	3.94" (100mm)



Quick Disconnect Yokes



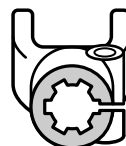
Pin Type		
Bore	Spline	Part No.
1-3/8"	6	1612
	21	1613
1-3/4"	20	1614

Repair Kits — See Page 63

End Yokes



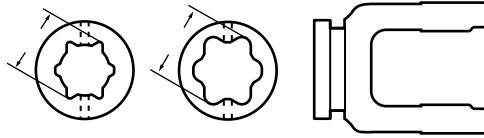
Round Bore with Keyway & Set Screw		
Bore	Keyway	Part No.
1-1/2"	3/8"	1635



Spline Bore Clamp Yoke		
Bore	Spline	Part No.
1-3/4"	20	1640

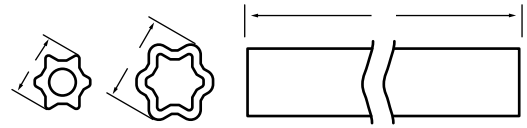
W2500 Series (Cont'd)

Drive Shaft Components



Inner Tube Yoke – **Part No. 1647**
Bore 2.00" (51.3mm)

Outer Tube Yoke – **Part No. 1657**
Bore 2.39" (61mm)

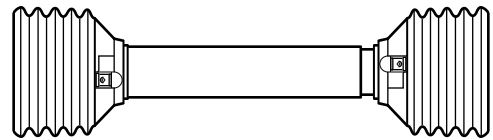


Inner Profile Tube – **Part No. 1667**
1.99" x 59" (51.3mm x 1500mm)

Outer Profile Tube – **Part No. 1677**
2.38" x 59" (61mm x 1500mm)



Roll Pin – **Part No. 1089**
.42" x 3.56" (10mm x 90mm)



Plastic Safety Shield – **Part No. 2072**
(Bearing Kit not included)

Bearing Kit – **Part No. 2086**

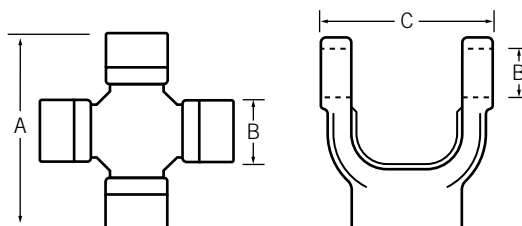
W2600 Series *(Replaces Walterscheid® 2600)*

OEM Rated Capacity; 108HP @ 540RPM, 166HP @ 1000RPM

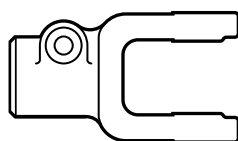
Cross & Bearing Kit

Grease Fitting in Cross – **Part No. 821**

Dimension A	Dimension B	Dimension C
4.09" (104mm)	1.654" (42mm)	4.57" (116mm)



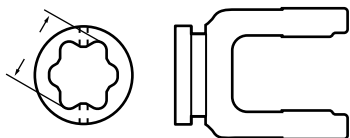
Quick Disconnect Yokes



Pin Type		
Bore	Spline	Part No.
1-3/8"	6	1601
	21	1602
1-3/4"	20	1603

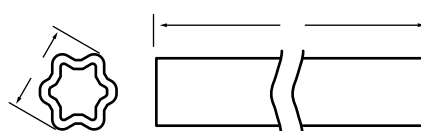
Repair Kits — See Page 63

Drive Shaft Components



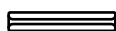
Inner Tube Yoke – **Part No. 1648**
Bore 2.39" (61mm)

Outer Tube Yoke – **Part No. 1658**
Bore 2.81" (71mm)

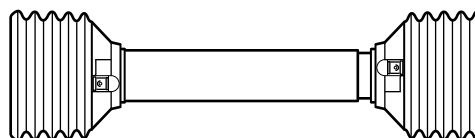


Inner Profile Tube – **Part No. 1677**
2.38" x 59" (61mm x 1500mm)

Outer Profile Tube – **Part No. 1678**
2.80" x 59" (71mm x 1500mm)



Roll Pin – **Part No. 1089**
.42" x 3.56" (10mm x 90mm)



Plastic Safety Shield – **Part No. 2073**
(Bearing Kit not included)
Bearing Kit – **Part No. 2089**

80° CV Cross & Bearing Kits

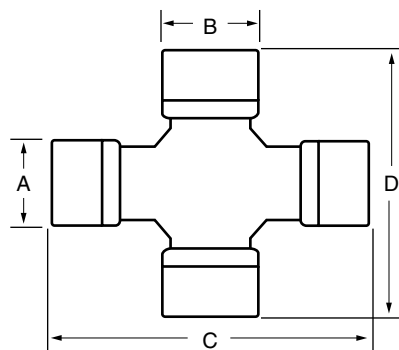
W2480 Series (Replaces Walterscheid® 2480)

CV Cross & Bearing Kit

Grease Fitting Cross

Part No. 824

Diameter A	1.063" (27mm)
Diameter B	1.260" (32mm)
Length C	3.70" (94mm)
Length D	2.99" (76mm)



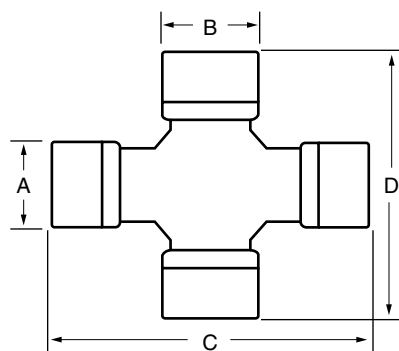
W2580 Series (Replaces Walterscheid® 2580)

CV Cross & Bearing Kit

Grease Fitting in both Cross and Bearing

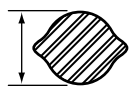
Part No. 825

Diameter A	1.260" (32mm)
Diameter B	1.417" (36mm)
Length C	4.17" (106mm)
Length D	3.50" (88.8mm)



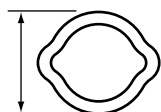
Metric Shafting, Tubing & Roll Pins

Lemon Profile Shaft



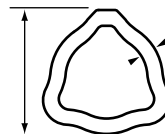
Length 59"	
Size	Part No.
.93"	1661

Lemon Profile Tubes



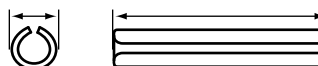
Length 59"	
Size	Part No.
1.18"	1671
1.36"	1662
1.56"	1666
1.62"	1672
1.89"	1676

Triangular Profile Tubes

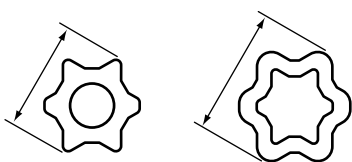


Length 59"		
Size	Wall	Part No.
1.05"		1061
1.15"		1062
1.29"		1071
1.42"	.13"	1072
	.16"-.18"	1064
1.71"		1073
1.76"	.16"	1065
	.22"	1067
2.03"		1075
2.12"	.16"	1076
	.20"	1069
2.17"		1078

Roll Pins



Star Profile Tubes



Length 59"	
Size	Part No.
1.99"	1667
2.38"	1677
2.80"	1678

8mm • 10mm • 12mm		
Diameter	Length	Part No.
.34"	2.00"	1081
.34"	2.35"	1082
.34"	3.17"	1087
.42"	2.36"	1083
.42"	2.57"	1084
.42"	2.96"	1085
.42"	3.16"	1086
.42"	3.56"	1089
.50"	3.18"	1088

Metric QD Yoke Repair Kits

Repair Kits for OEM Pin Type QD Yokes

Typical Bondioli & Pavesi



Retained in Yoke by Spring

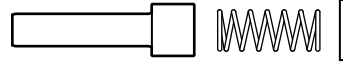
Part No. 1016

For 1-3/8" - 6 & 21 Spline Yokes
Pin Diameter .55" (14mm)
Pin Length 1.85" (47mm)

Part No. 1017

For 1-3/4" - 20 Spline Yokes
Pin Diameter .625" (16mm)
Pin Length 2.71" (69mm)

Typical Walterscheid



Retained in Yoke by Staked Washer

Part No. 1616

For 1-3/8" - 6 & 21 Spline Yokes
Pin Diameter .50" (13mm)
Pin Length 1.77" (45mm)

Part No. 1617

For 1-3/4" - 20 Spline Yokes
Pin Diameter .63" (16mm)
Pin Length 2.15" (55mm)

Repair Kits for our Slide Lock QD Yokes

Part No. 1508*

For Slide Lock Yokes 2034, 2036, 2037,
2038 & 2039

Contents

1 Collar
2 Pawls, .44" Wide
1 Tapered Spring,
2.1"-1.9" OD x 2.5" Long
1 Circlip, 1.9" OD x .080" Wire

Part No. 1509*

For Slide Lock Yoke 2040

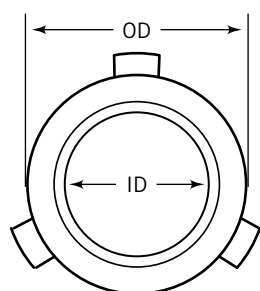
Contents

1 Collar
2 Pawls, .50" Wide
1 Tapered Spring,
2.6"-2.4" OD x 2.5" Long
1 Circlip, 2.4" OD x .095" Wire

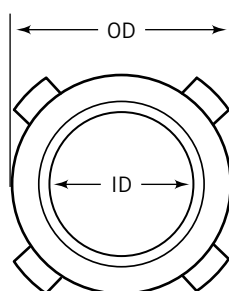
*** Kit may contain both balls and pawls. Discard balls, use pawls only in repair of slide lock yokes.**

Metric Safety Shield Bearing Kits

Each kit contains two nylon bearings and two retainers



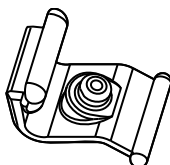
Type A



Type B

Bearing Kit	Bearing Type	Bearing Location	Inside Diameter	Outside Diameter	Fits Shield	Applies to PTO Series
2080	A	Inner Shield	1.35"	2.80"	2071	BP1
		Outer Shield	1.58"	2.80"		
2081	A	Inner Shield	1.62"	2.80"	2071	W2100
		Outer Shield	1.62"	2.80"		
2082	A	Inner Shield	1.58"	2.80"	2071	BP2
		Outer Shield	1.86"	2.80"		
2083	A	Inner Shield	1.86"	2.80"	2071	BP3 & BP4
		Outer Shield	2.08"	2.80"		
2084	A	Inner Shield	1.98"	2.80"	2071	W2200, W1 & W2300
		Outer Shield	1.98"	2.80"		
2085	B	Inner Shield	2.10"	3.27"	2072	BP5
		Outer Shield	2.47"	3.27"		
2086	B	Inner Shield	2.46"	3.27"	2072	W2400, W220 & W2500
		Outer Shield	2.46"	3.27"		
2087	B	Inner Shield	2.34"	3.28"	2072	BP6 & BP7
		Outer Shield	2.69"	3.28"		
2088	B	Inner Shield	2.68"	4.06"	2073	BP8 & BP9
		Outer Shield	3.16"	4.06"		
2089	B	Inner Shield	3.26"	4.06"	2073	W2600
		Outer Shield	3.26"	4.06"		

EasyLock® Retainers
(Priced each – Sold 4 per pkg.)



Part No. 2075

PROBLEM SOLVER SALES AIDS

PART NO. MG105UJ DOMESTIC PTO JOINT FINDER

Multipurpose plastic caliper and gauge that can be used on or off equipment. Identifies the u-joint and driveline series. Also measures yoke bores and keyways.



PART NO. MG106UJ METRIC PTO JOINT FINDER

Two sided plastic caliper that can be used on or off equipment to identify the u-joint.



PART NO. MG107UJ DIAL CALIPER

Swiss made plastic caliper with dial indicator. Measures OD, ID, Depth and Step. Range 0-6", Accuracy .005". Includes case and instructions. Available from most distributors.





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